Waltron AQUALERT® Division

Water Chemistry Measurement & Control

µAI-7041
Portable Silica Analyzer
Instruction Manual

Revision 2.08

WALTRON CUSTOMER COMMITMENT

This instruction manual is a technical guide to aid the customer in the set-up, operation, and maintenance of their new Waltron measuring system. Waltron provides continuous product mprovement and reserves the right to make any modifications to the information contained herein without notice.

Technical questions concerning this product should be addressed to:

Waltron Technical Service Department
Whitehouse, New Jersey
Phone: (800)-242-7353
Fax: (908)-534-5546
www.waltron.net

Please be ready to provide the following information:

- Date analyzer was purchased
- Analyzer model and serial number
- Recent maintenance history
- Calibration slope values and detailed description of problem

Waltron's technical expertise and extensive experience provides personalized solutions to the water quality industry. It is Waltron's commitment to provide the customer with timely and accurate technical service and support.

Waltron fully expects the customer to be satisfied with the quality, performance, and cost of this product.

If there are any questions or concerns regarding this product, please feel free to contact Waltron at (800)-242-7353.

Thank you for choosing Waltron!

Please note the Waltron mailing and shipping address:

Via Mail:
Waltron Bull & Roberts, LLC
50 Tannery Road, P.O. Box 70
Whitehouse, NJ 08888

Via UPS/FED-EX/Motor Carrier:
Waltron Bull & Roberts, LLC
50 Tannery Road
Somerville, NJ 08876

SAFETY

Please observe proper safety and handling precautions when installing, operating, maintaining, and servicing this product. The following should be noted and adhered to:

- Read and understand manual before working with analyzer.
- Pay special attention to warning labels on enclosures, containers, packages and chemicals.
- Only qualified personnel should be involved in the installation, operation, and servicing of the analyzer.
- Follow safety precautions when operating analyzer in conditions of high pressure and/or temperature.
- Keep analyzer chemicals away from heat and extreme temperatures. Reagent powders must be kept dry.
- Follow all regulations and warning labels when disposing of chemicals. Do not mix chemicals.

To obtain analyzer safety information or Material Safety Data Sheets (MSDS), please contact Waltron or logon to www.waltron.net .

WARRANTY AGREEMENT

If, within one year from the date of shipment, the customer experiences any equipment defects or is not satisfied with the analyzer manufacturing, Waltron will repair, or at its option, replace any defective part(s) free of charge. This warranty requires that the defective part(s) be returned to Waltron with shipping charges prepaid.

At Waltron discretion, a Technical Service Specialist may be sent out to repair or replace the defective part(s) on location. Traveling time and expenses of the Technical Service Specialist is at the customer's expense.

Equipment sent to Waltron must be appropriately packaged and the following information must be provided prior to returning to Waltron:

- The Return Authorization (RA) number assigned to the customer by the Waltron Technical Service Department
- Customer name, address and department
- Name and telephone number of the individual responsible for returning items for repair
- Brief problem description

Ship to Waltron service center:

Via Mail:

Waltron Bull & Roberts, LLC
50 Tannery Road, P.O. Box 70
Whitehouse, NJ 08888

Via UPS/FED-EX/Motor Carrier:

Waltron Bull & Roberts, LLC
50 Tannery Road
Somerville, NJ 08876

The Waltron Warranty Agreement:

- Covers expendable sensors for one month after shipment and reusable electrodes for six months after shipment.
- Does not apply to damages occurred during shipping.
- Warranty will be nullified if goods have been used for purposes other than those for which they are intended or if any seal has been removed, broken or tampered with or if the Waltron trademark or serial number has be removed, defaced, or altered.
- Does not cover expendable supply items such as reagents, tubing and electrolytes.
- Does not cover misuse or mistreatment by the user.
- Does not cover previous repair or alteration by unauthorized individuals.

Waltron does not assume responsibility for contingent liability through alleged failure or failures of products or product accessories.

CHECKLIST OF MATERIALS

- In order to ensure customer satisfaction, Waltron does its best to provide adequate and timely packaging and shipping services. Please perform the following after receiving a shipment:

- Inspect all shipping containers upon receipt and record any visible damage. If there are any outward signs of damage, please retain all containers and packages for inspection by carrier. Please retain all packing material so that it can be used for future moving and shipping needs.

- Check all items received against those on the packing list. Chemicals are usually shipped in a separate package and will be itemized accordingly.

- Verify that the number of packages received agrees with the packing list and shipping papers.

- Notify both Waltron and the carrier if any problems occur.

Important Notice:

- All analyzers are inspected and tested prior to shipment.
- In normal use, the unit should require only minor maintenance and should operate correctly and without fault over a long period of time.
- Please note that if electronic components need to be replaced, it may be necessary to adjust and/or calibrate the analyzer.
- Failure to carry out correct maintenance procedures may result in inaccurate analyzer readings.

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1 Introduction-General Overview

1.1 General Description

The μAI-7041 Silica Analyzer is a microprocessor based colorimetric analyzer. The analyzer is capable of measuring silica levels in demineralization and steam generation plants. The instrument is available in single stream or multi-stream configurations.

The μAI-7041 Silica Analyzer is based on Loop Flow Analysis (LFA), an exclusive and patented technology that has allowed Waltron LLC to make new advances in analytical automation. This exclusive technology and compact design allows for low power usage and reagent consumption. The analyzer is able to precisely measure a wide range of values without compromising accuracy.

1.2 Training

Due to the specialized functions of the Waltron LLC 7041 Silica Analyzer, it is recommended that equipment operators be trained prior to the start-up and operation of the analyzer.

1.3 Physical Overview

To measure the amount of silica in a sample, various reagents are added to the sample to form a chemical complex. This complex is then detected and measured by a colorimeter. These steps take place in the Analytical Compartment.

The Electronic Compartment houses a microprocessor unit that controls all instrument functions.

The Electronic and Analytical Compartments are easily accessed and front door should be closed during operation to prevent wear on internal components.

The front door of the analyzer may be opened to gain access to the optical system, solenoid valves and pump motor.

1.4 Housing Characteristics

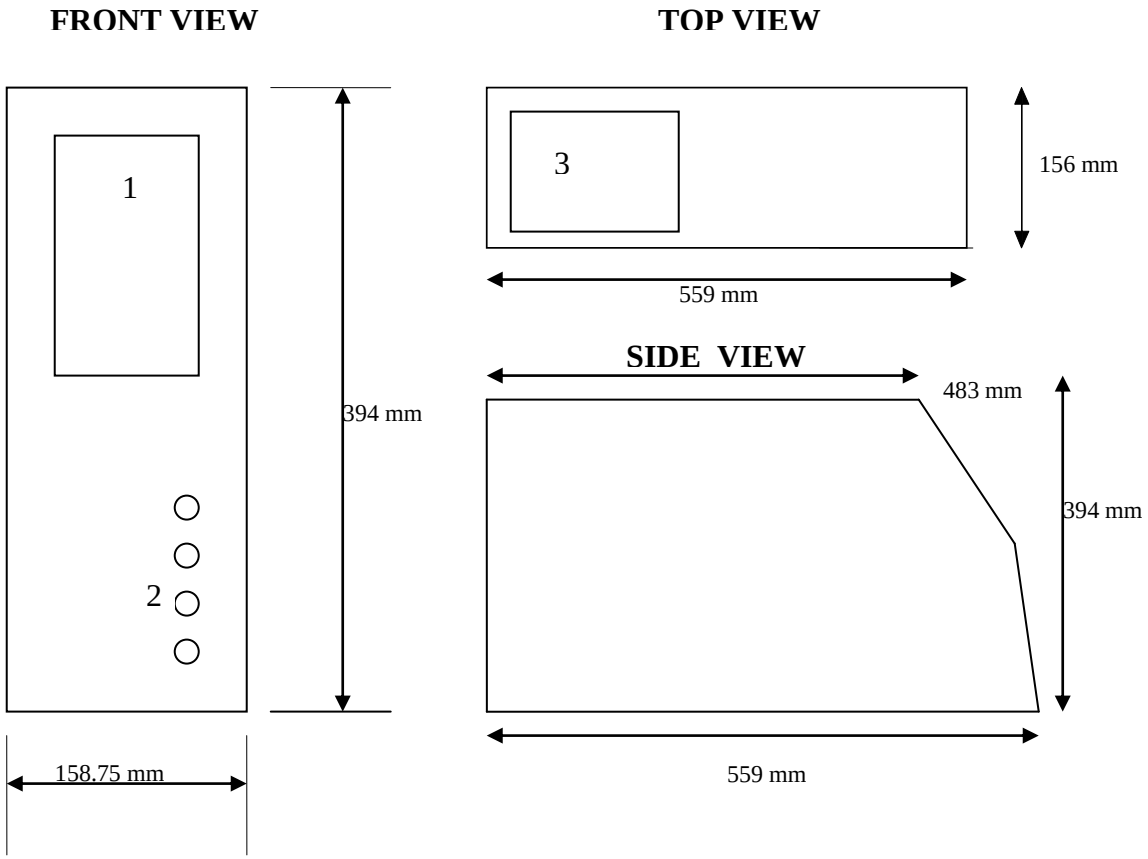
The μAI-7041 housing meets IP55 protection requirements. All parts coming into contact with the sample and reagents are chemically inert. The external shape and dimensions provide easy installation in industrial plant or interior monitoring stations. See Technical Specifications section for more information.

2 Installation

2.1 Physical dimensions and space requirements

The schematics below show the physical dimensions of the µAI 7041. The total weight of the analyzer, including reagents, is approximately 30 lbs.

Figure 2.1: Unit Dimensions

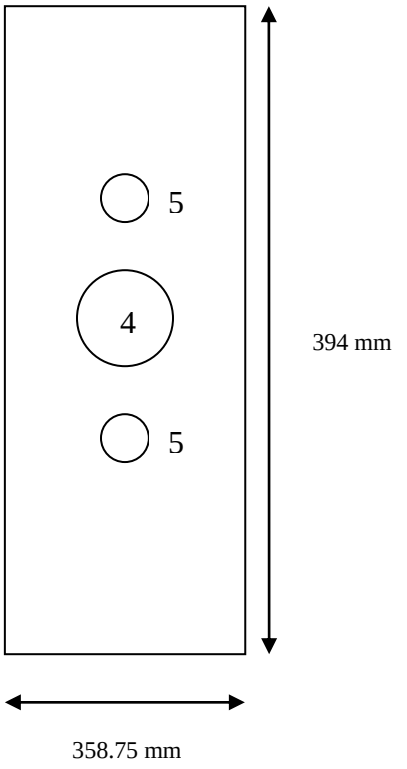


Display	**1**
Sample/CAL/Water/ Waste Connections	**2**
Reagents Compartment	**3**

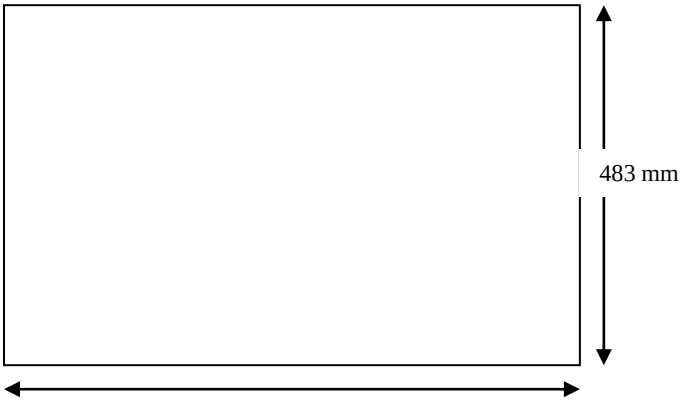
2 Installation

2.2 hysical dimensions and space requirements

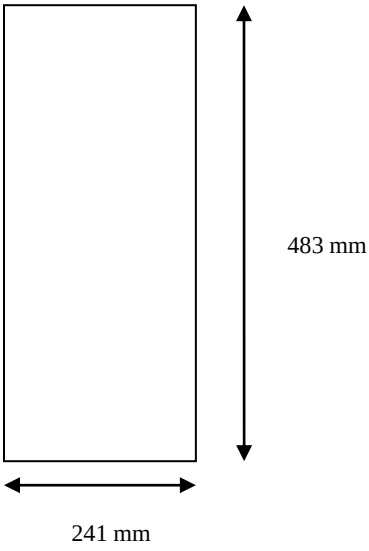
BACK VIEW



CARRYING CASE (Side)



CARRYING CASE (Front)



*NOTE:
7041 carrying case is heavy duty and has wheels and handles for easy transport.

Power Supply Connection	**4**
Chassis Screw Fixing	**5**

2 Installation

2.3 Location

Proper analyzer location is an important factor in ensuring accuracy, reliability, and minimizing maintenance. Take careful note of the following to obtain peak analyzer performance.

- √ Place the analyzer in clean, dry, well-ventilated and vibration-free location. Make sure the analyzer is easily accessible. Avoid installing in rooms containing corrosive gases or vapors, e.g. chlorination equipment or chlorine gas cylinders. Use adjacent drains located at ground level to minimize waste line length and utilize maximum fall.
- √ The monitor and power supplies should rest in close proximity to the sample point in order to minimize response delays.
- √ Maintain ambient room temperature of 5-40°C.
- √ Although the analyzer does not require a continuous supply of deionized water, a continuous stream is highly recommended for:
    1. Quality Assurance and zero calibration testing.
    2. Use as a back-up sample source during outages and out of sample conditions.

2.4 Components and Accessories

Analyzer accessories include:

- √ 4 Reagents containers.
- √ Calibration container.
- √ DI water container. (NOTE: For analyzers using auto dilution an additional external container may be necessary.)
- √ Consumables kit. (Includes 12-micro filters used for monthly analysis.)

2.5 Mounting—Figure 2.1

See *Figure 2.1* for mounting procedure and physical dimensions.

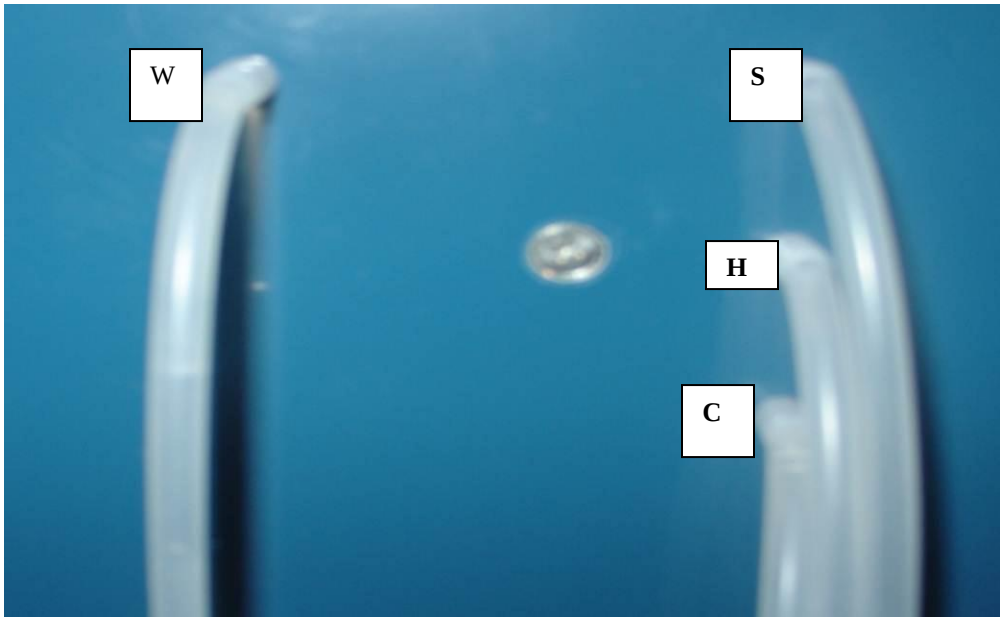
2.6 Sample Requirements

The sample reservoir should be located as close to the monitor as possible. The sample point must also provide a thoroughly mixed representative sample. The sample must conform to the following conditions:

- √ Sample temperature should be 5-55°C (41-131 F).
- √ Sample particle concentration must be less than 10 mg/l. Particle size must not exceed 60 microns. If particle size does exceed 60 microns, a filter must be fitted in both the sample and emergency inlets.

2.7 Sample Connections

Figure 2.3



W = Waste Tube, **C** = Calibration Standard, **S** = Sample, **S2** = Second sample--used for multi-stream units, **H** = Demineralized water

2 Installation

2.8 Standard Bottle Connections

- √ Clean standard and deionized water bottles with DI water and dry before use.
- √ Using the labels on the tubing, insert each tube and straw into their respective containers. Make sure that the straw reaches the bottom of the container.
- √ Insert the straw from tubing C into the silica calibrant standard bottle.
  - ❖ Uses approximately 200 ml for every calibration cycle (5 tests per 1 liter)
- √ Insert the straw from tubing H into DI water
  - ❖ Used for initial start-up, wash, and dilution.

2.9 Reagent Bottle Connections

Warning:

- ❖ Reagents contain sulfuric and citric acid and must be handled with great care at all times. Appropriate safety equipment such as rubber gloves, full face protection, and lab coat should be worn while working with reagents.
- ❖ Work under a hood and wear rubber gloves and eye protection when working with concentrated ammonia. Sodium Hydroxide 10% is used as cleaning solution.

- √ Clean reagent bottles with DI water and dry before filling with reagents.
- √ Using the labels on the tubing, insert each tube and straw into their respective reagent containers. Make sure that the straw reaches the bottom of the container.
- √ Place reagent bottles on the reagent shelf being sure not to pinch reagent tubes.
- √ Reagent bottles should be cleaned and replaced monthly regardless of final volume, See ***Routine Maintenance*** for reagent shelf life.

- ❖ ***A default cycle time of 15 minutes will consume 1 liter of reagent every month***

Reagent 1 (R1) **—Sulfuric Acid**

- ❖ Connected to solenoid valve V1
- ❖ 0.4 ml will be used for every test cycle performed

Reagent 2 (R2) —Molybdate Solution (Ammonium Molybdate)

- ❖ Connected to solenoid valve V2
- ❖ 0.4 ml will be used for every test cycle performed

Reagent 3 (R3) — Citric Acid

- ❖ Connected to solenoid valve V3
- ❖ 0.3 ml will be used for every test cycle performed

Reagent 4 (R4) — Reducing Reagent (Ascorbic Acid)

- ❖ Connected to solenoid valve V4
- ❖ 0.3 ml will be used for every test cycle performed

2 Installation

CAUTION

Warning:

- Before making any installation connections, ensure that the power supply, all high voltage-operated control circuits, high common mode voltage and externally powered alarm circuits are turned off.
- The power supply earth (ground) on the power junction box **must** be connected for safety reasons and to reduce the effects of radio interference.

2.10 Electrical Layout

The µAI-7041 is comprised of two electronic parts:

- Power Supply Assembly - separate external component supplied with analyzer.
- Micro-Processor Unit - electronic compartment of the analyzer.

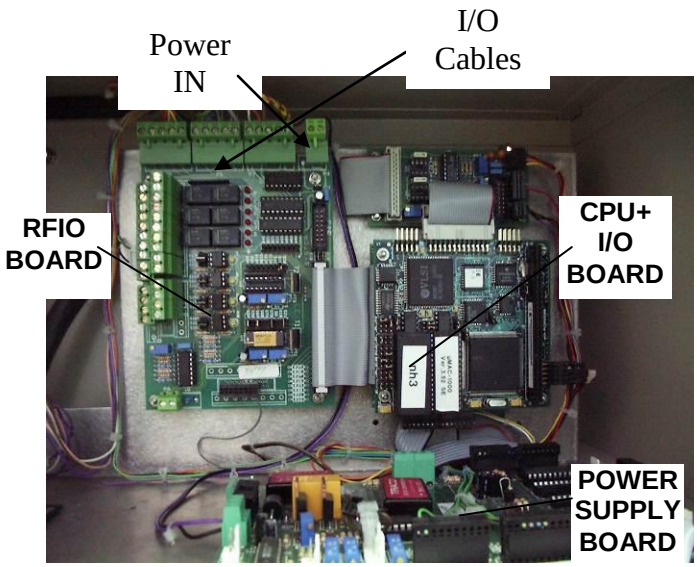
2.11 User Power Supply- (Figure 2.4)

***Figure 2.6* Main Power Terminal**

2.11 Microprocessor - (Figure 2.5)

The Microprocessor Unit houses the power input (12VDC), analog input processing, microprocessor, alarm and current output generators, and optional serial interface.

Figure 2.5



2.12 Electrical Connections:

❖ **Main Power Input – Figure 2.6**

1. Connect power supply cord to main power terminal located on the back of the analyzer.
2. Power on the unit by connecting power supply cord to power source.

Note: The green Sample LED light located on the display will illuminate when the analyzer has been wired correctly and the junction box has been turned on. Remember to turn off the power (verify that the LED on the display is off) while working with the electrical components.

❖ **Current Outputs**

One current output is supplied for single stream operations. Two outputs are supplied for multi-parameter operations such as silica/phosphate combination units or dual stream analyzers. The most recent current output value will be recorded and used during the next analysis.

To Install Current Outputs:

1. Feed the cable(s) through the holes in the top of the electronic compartment
2. Attach the leads to the RFIO board terminal block P8 (1-Negative out, 2-Positive out). These outputs are set at default range of 4-20mA, but are configurable to 0-20mA and 0/5VDC. (See *Figure 2.7* Below)

❖ **Alarm/Relay Contacts:**

Alarm is able to be monitored and controlled from a remote location. An alarm may be used to indicate:

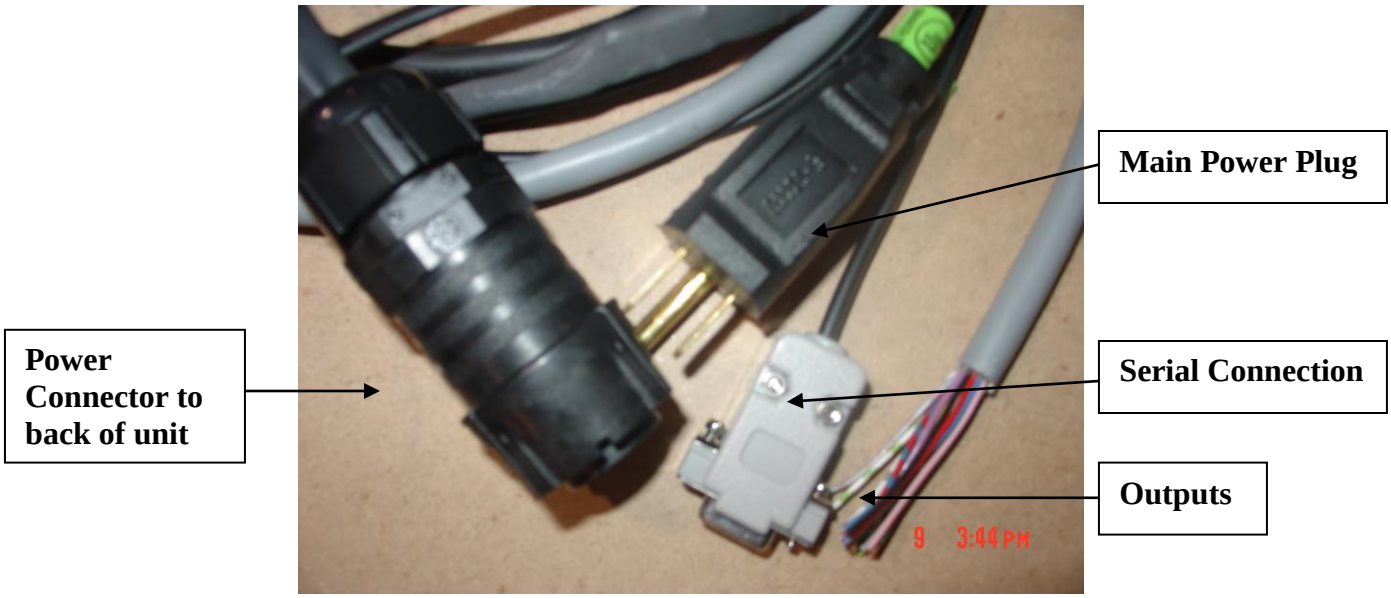
1. Busy—Analyzer is in operation
2. Dilution Method
3. High Concentration Alarm
4. Calibration Error
5. Error—(Analyzer is out of sample or out of service)

The following diagram shows the installation of alarm relays and contacts. Refer to *Figure 2.7* for corresponding positions on the RFIO board terminal strip.

Description	Color
4-20 mA Method 0	Yellow
4-20 mA Method 1	Pink
GD 4-20 mA	Grey/Brown
K1 COM Busy	Yellow /Brown
K1 N.O. Busy	Yellow /White
K2 COM Error	White /PINK
K2 N.C. Error	Violet
K3 COM Dilution Method 0	Red/Blue
K3 N.O. Dilution Method 0	Red
K4 COM Dilution Method 1	White
K4 N.O. Dilution Method 1	White /Grey
K5 COM High Limit Method 0	Brown
K5 N.O. High Limit Method 0	Brown /Green
K6 COM High Limit Method 1	White / Green
K6 N.O. High Limit Method 1	White /Blue
K7 TO GD Cal Error 0	Black
K8 TO GD Cal Error 1	Grey
In Sample	Blue
In Cal	Green

2 Installation

Figure 2.7



3 Liquid Handling Section-Analytical Compartment

3.1 Principle of Operation

Using the features patented under Loop Flow Analysis, the analyzer is able to measure and interpret the amount of silica contained in a sample stream.

After the acid and molybdate reagents are added to the sample the mixture is reduced by adding the third reagent. The analyzer then reads and records the optical density which is used to determine the amount of silica.

Chemical reaction sequence:

1. Sulfuric Acid and Ammonium Molybdate are added to the sample.
2. While controlling temperature, the solution is put in closed loop where mixing occurs and yellow beta-molybdosilicic acid is developed.
3. Citric Acid is added to lower pH and prepare mixture for reduction process.
4. Ascorbic Acid is added to reduce the solution and form the final (blue) complex. The optical density is read and converted into a silica measurement.
5. The optical density of the mixed sample is measured continuously during the entire procedure so that a true zero calibration can be performed for every cycle. The optical density can be viewed during the entire process on the display graph. A secondary calibration is achieved by automatically introducing a standard solution of known value.

3.2 General Operation *Figure 3.1 and 3.2*

- Sample enters constant head unit situated in the bottom of the analytical compartment behind the hydraulic panel. The constant head unit is fitted with an out of sample switch that, when activated, relays an alarm and puts the analyzer in standby mode.
- For Multi-Stream Analyzers, each sample inlet is fed into a separate constant head unit complete with float, S-tube and alarm.
- The sample is taken from the constant head and S tube and flows into the Loop Flow Reactor. The sample is fed to solenoid VC4.

Steps in the LFR:

1. Sample is taken from sample stream and introduced into analyzer. Sample blank measurement and colorimeter zeroing.
2. Reagent injection in chemical reaction sequence.
3. Sample and reagent mixing.
4. Heating (optional).
5. Optical density measurement using a double beam colorimeter.
6. Automatic sample dilution in case of full-scale reading.
7. End point measurement stored in non volatile RAM for remote and local readings.
8. Concentration value calculation based on the correlation with internal calibration factor.

Components in the LFR (*Figures 3.1, 3.2*):

1. The analytical reactor is made up of three interconnected pieces (mechanical, hydraulics, optical). Together these parts make up the LOOP FLOW REACTOR (LFR).
2. In the case of exceedingly high silica concentrations, the analyzer is still able to perform an analysis by automatically diluting the sample.
3. Status (open or closed) of valve Vs/l determines if LFR is operating in SAMPLE or LOOP mode. Valve V11(VDil) is activated when a sample dilution is needed.
4. Reagent solenoid valves control the injection of the reagents in the LFR. The pressure change in cylinder C1 mixes reagents and sample.
5. Valve V6, when activated, interrupts the LFR by producing a vacuum inside C1. This vacuum produces the negative pressure needed for reagent introduction.
6. Pump P is a single tube peristaltic pump that can be activated in direct or reverse mode.
7. Status (open or closed) of valves V8 and VC4 determine if sample, diluent or calibrant is flowing.
8. Cylinder C2 holds sample transferred from C1 during the reverse pump/vacuum production process.

3 Liquid Handling Section-Analytical Compartment

Figure 3.1 — Analytical Compartment (Front View):

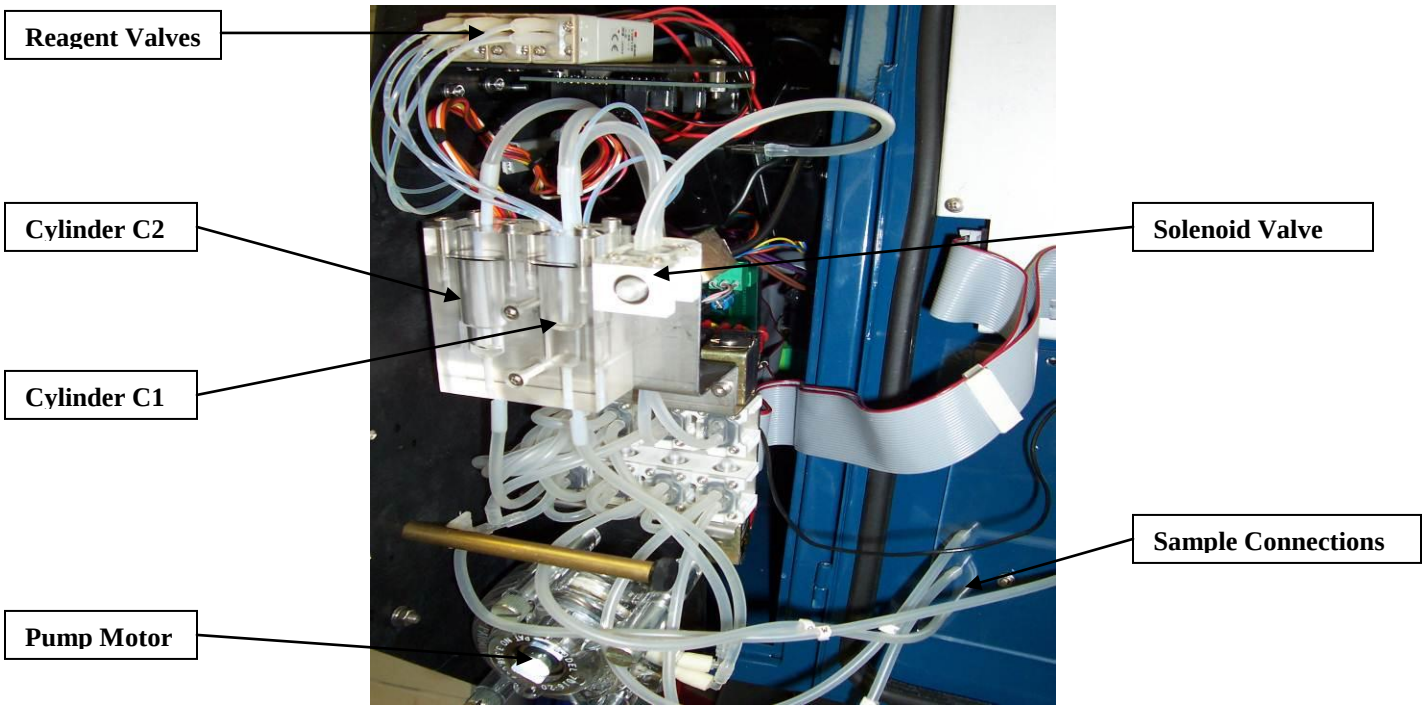
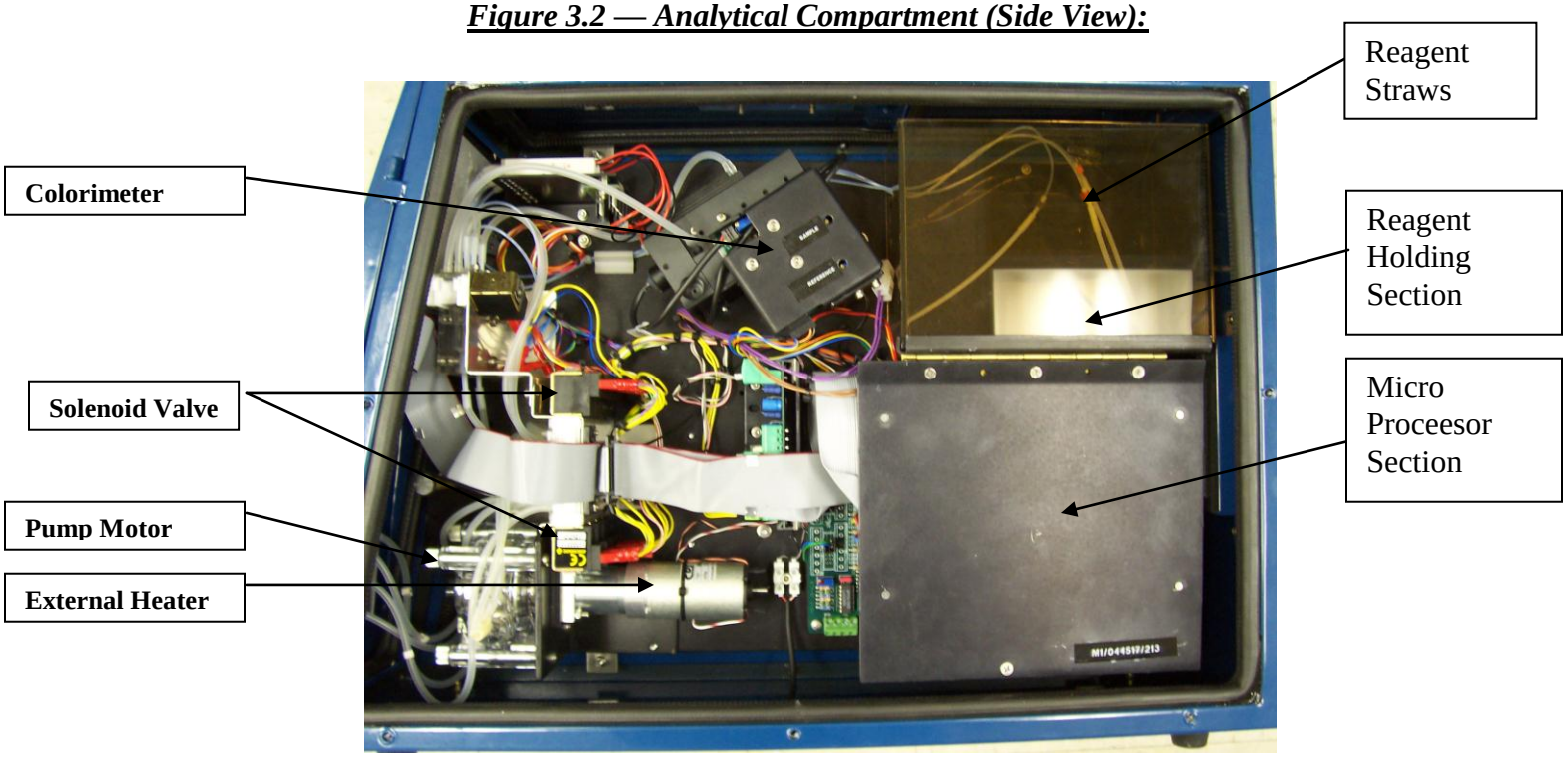
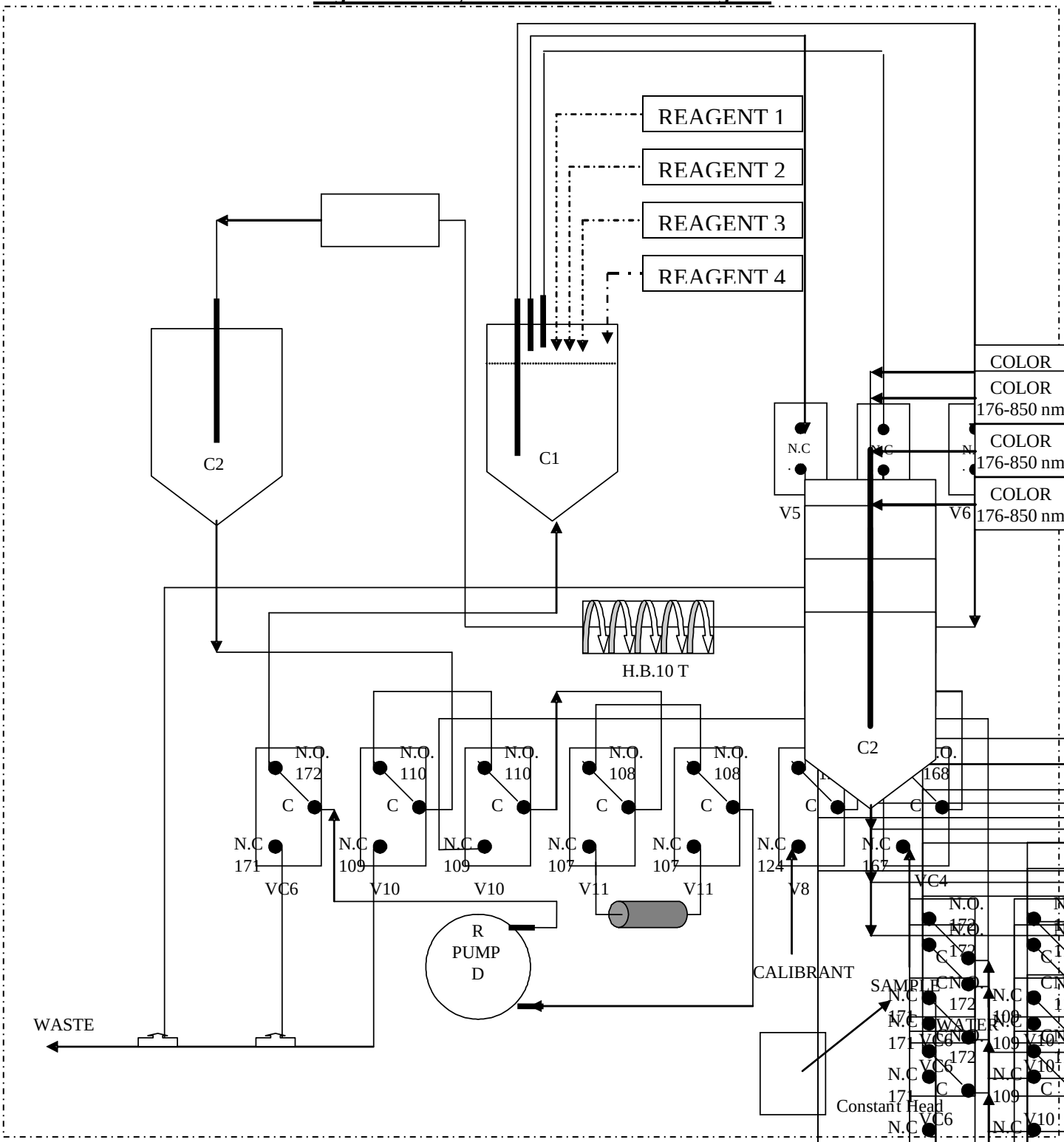


Figure 3.2 — Analytical Compartment (Side View):



3 Liquid Handling Section-Analytical Compartment

Figure 3.3—Hydraulics Interconnect Diagram

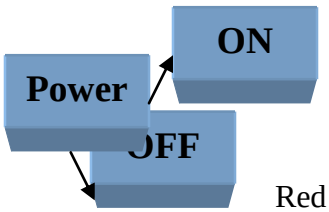


4 Display Operation

4.1 Display Panel Controls

The analyzer is controlled and programmed using the keys on the display panel. When pressed, the keys activate tactile switches below the display. In the following section (Programming), a step by step procedure is given on how to program the settings and parameters of the analyzer.

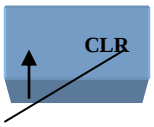
Display Key Functions (See *Figure 4.1*):



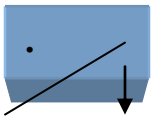
Press the Power and ON or OFF button simultaneously to turn ON/OFF analyzer.

Red LED light illuminates when the analyzer is ON

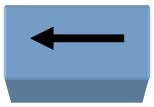
Activates Function menu operation: Stop, Results, Parameters, and General Settings can be accessed through function menu.



Used for scrolling through function menu and parameter values or to change between runtime displays, diagnostic information, concentration page, and optical density graph. Also used to clear numeric values.



Used for scrolling through function menu and parameter values or to change between runtime displays. Also used for entering decimal point in numbers.



Used to backspace while editing values and to return to the previous parameter function.

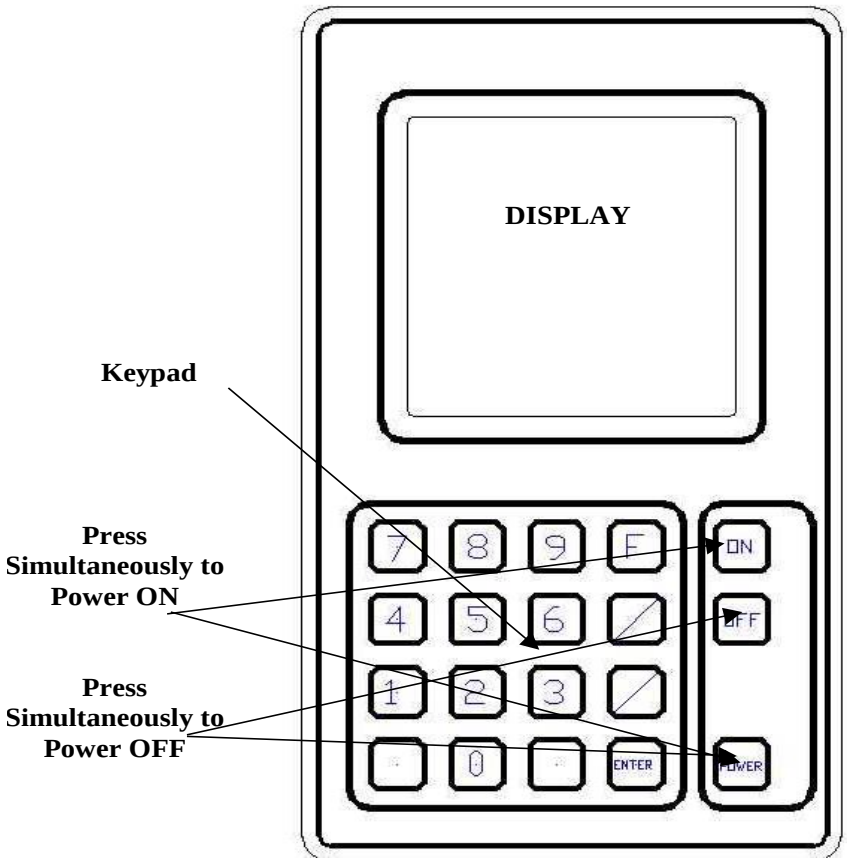
Used to move to the next value in edit mode.

Used to enter numeric programming values.

Used for storing both programming function parameters and values in the instrument's non-volatile memory.

4 Display Operation:

Figure 4.1: Panel Display Keypad



Status Indication:

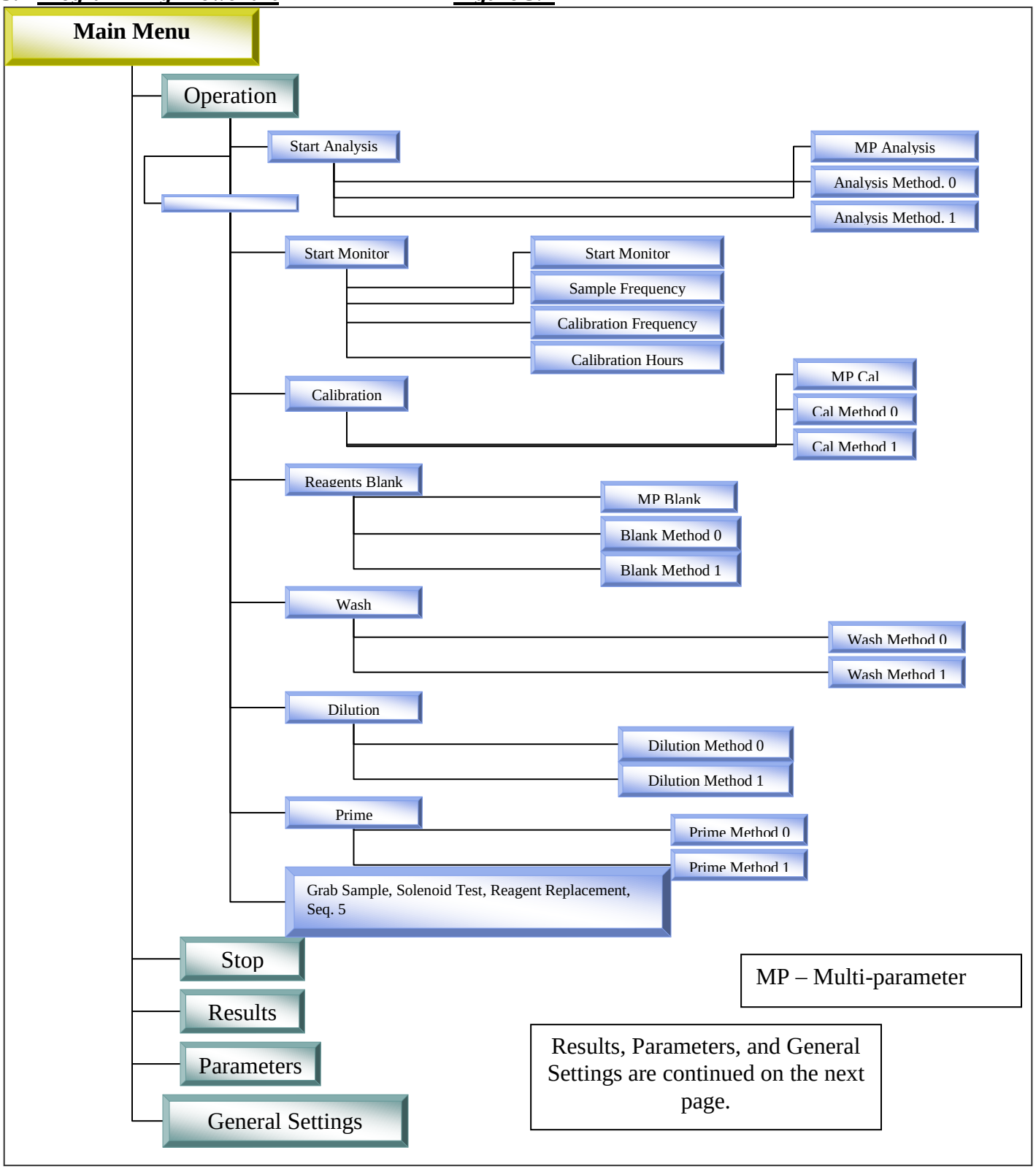
During operation, analyzer status is indicated on display. Current status is displayed directly below date and time readout on display screen. Each indicator and its significance are listed below:

- Pump-Direct: Indicates pump motor is operating in direct mode.
- Pump-Reverse: Indicates pump motor is operating in reverse mode.
- Sample: Indicates when sampling valves are activated and/or when power is supplied to analyzer.
- Loop: Indicates when program is in loop.
- V1, V2…V11: Indicates when valves used for vacuum production, mixing, dilution and sampling are active.
- Temp. ON: Indicates when heater is on to control sample temperature.
- Low Battery: Indicates when 3.8VDC battery is low.
- Busy: Indicates when analyzer is in busy or standby mode.
- Mixing: Indicates that reagents and sample are being mixed in C1.
- Reaction: Indicates that mixing is complete and final optical density is being determined.

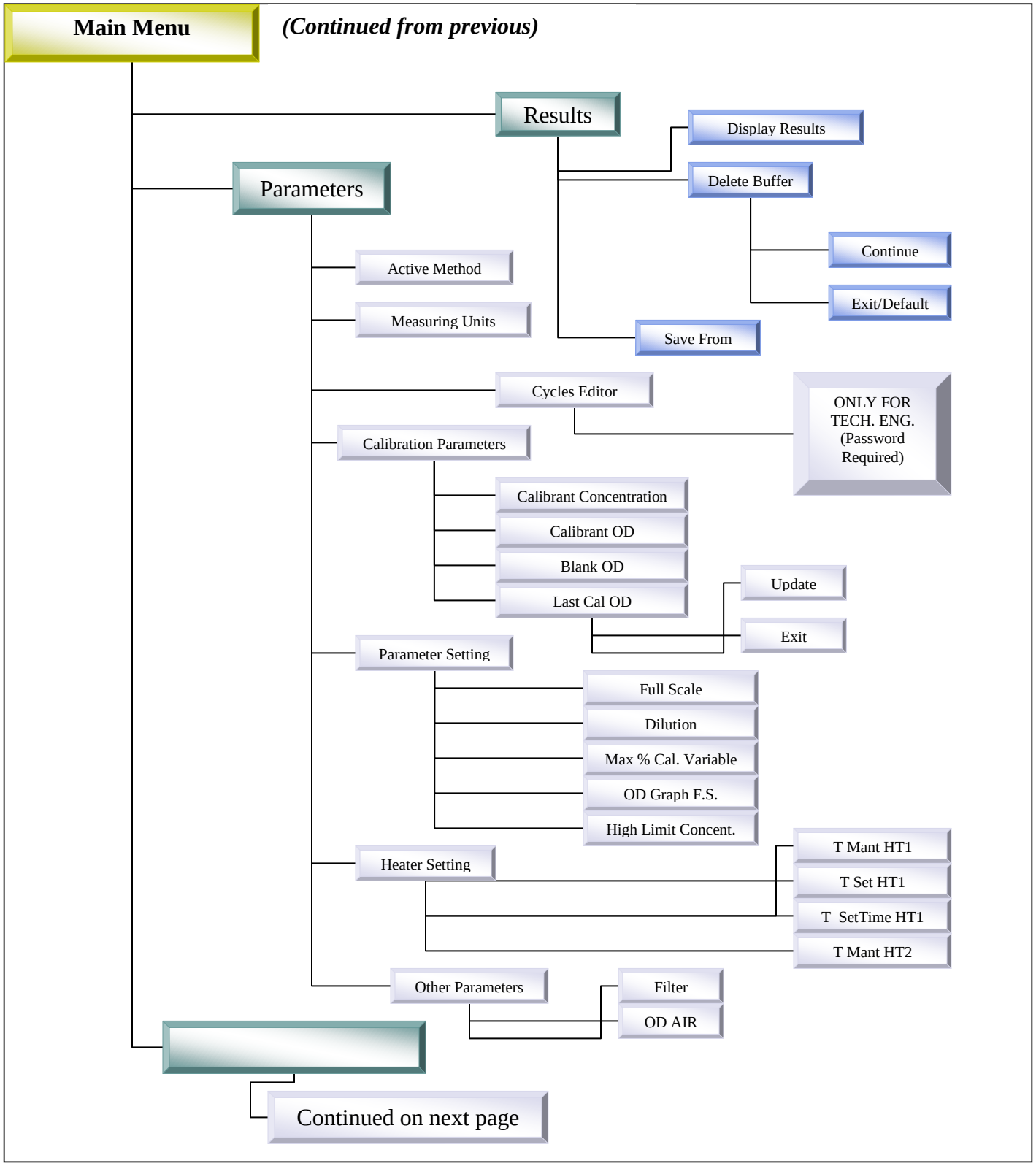
5 Programming

5.1 Programming Flowchart

Figure 5.1



5 Programming



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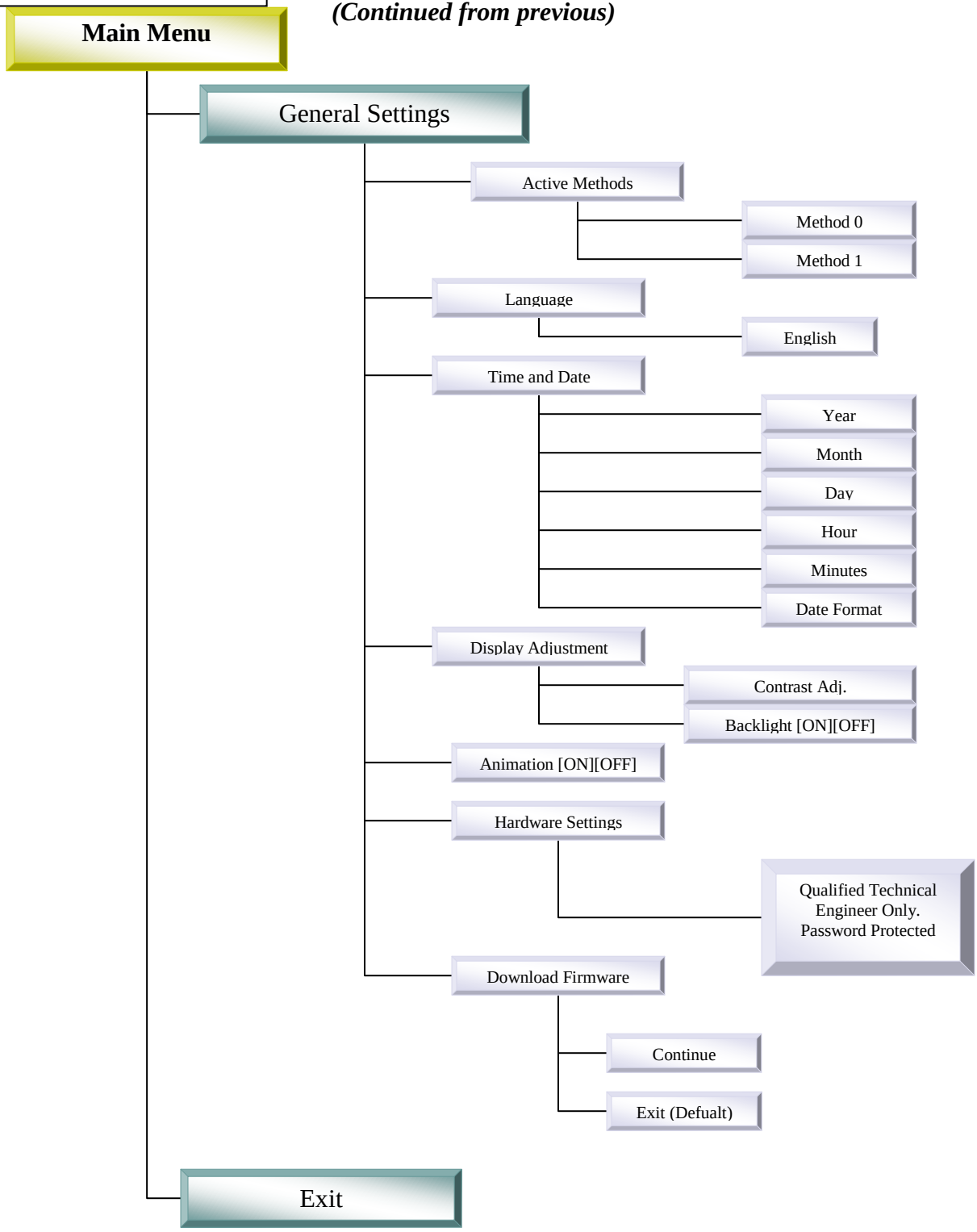
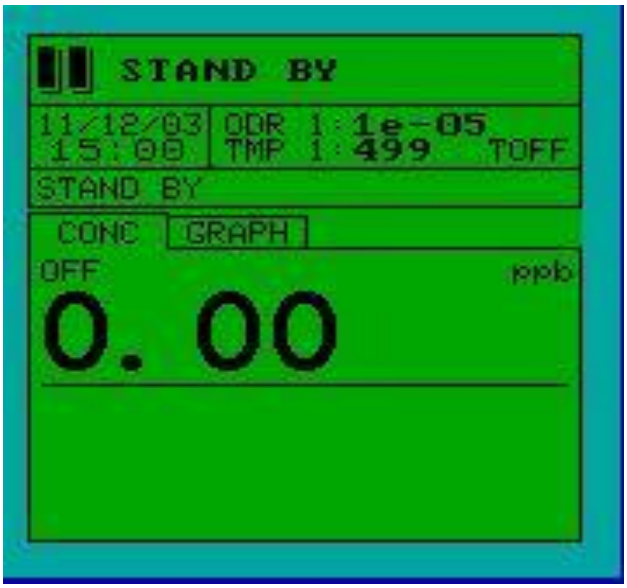


5 Programming

5.2 Main Display Page

While in operation, the panel display output can be changed to show:

1. Display Concentration, Status, OD and Temp Values
2. Optical Density Graph (OD Graph)

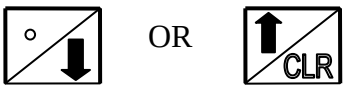


a. Display Concentration

- ✓ Displays sample concentration of the last cycle.
- ✓ Displays analysis method. (SiO2' – first steam, SiO2'' – second stream.)
- ✓ Displays units and time.
- ✓ Shows updated values for both streams at the same time.

b. Optical Density Graph

- ✓ Displays OD graph in real time. Scale can be set in parameters settings
- ✓ Displays analysis method.
- ✓ Displays OD value in real time.



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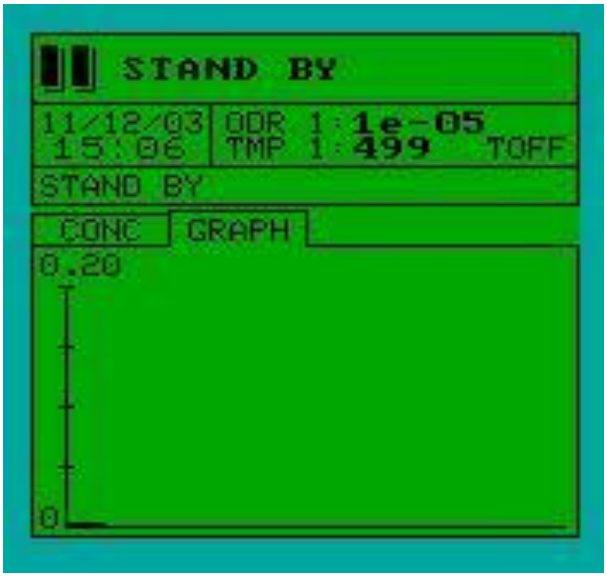
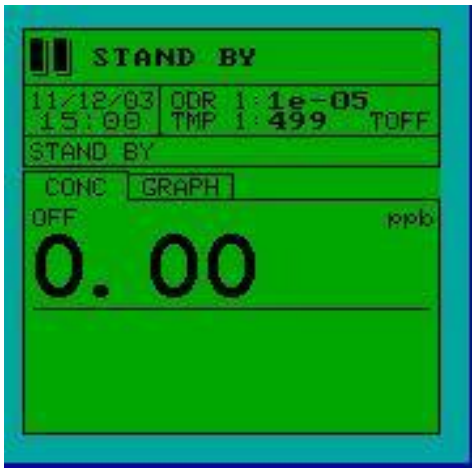


b. Status/OD-Temp Values

- ✓ Indicator icon shows the status of the monitor. (Play symbol = analysis running. Pause symbol = analyzer in standby.)
- ✓ Displays OD, temperature and time for diagnostic troubleshooting.
- ✓ "Missing Sample" and then "Monitor Minutes" is displayed if sample is missing.
- ✓ Displays concentration once the final optical density has been taken.
- ✓ "Monitor Minutes" is displayed to indicate countdown time until next sampling.

5.3 Operating Page: Start Analysis



Press [F] to access Operation page. Select Operation using the up/down arrows and press [Enter].

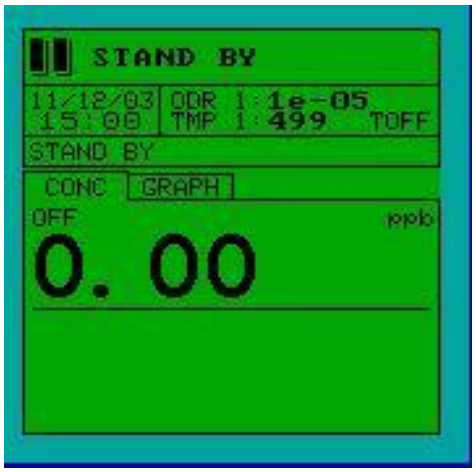
Note: To return the previous menu, press the back arrow button.

Use Start Analysis command to begin a single analysis cycle. **After the one cycle is complete the monitor will enter Standby status**.
For Multi-Parameter analyzers, user must select analysis method and press [Enter].

Display concentration page is displayed when analyzer enters analysis cycle.

Note: To interrupt a cycle, press [F], select STOP, and press [Enter].

5.4 Operating Page: Start Monitor



To access Start Monitor page, press [F], select Operation, press [Enter], and select Start Monitor. The analyzer can then be set to monitor sample at user-specified intervals. **The start monitor mode is used for normal and continuous sample analysis.**

Note: A cycle must be finished or stopped before changing parameters or beginning a new cycle.

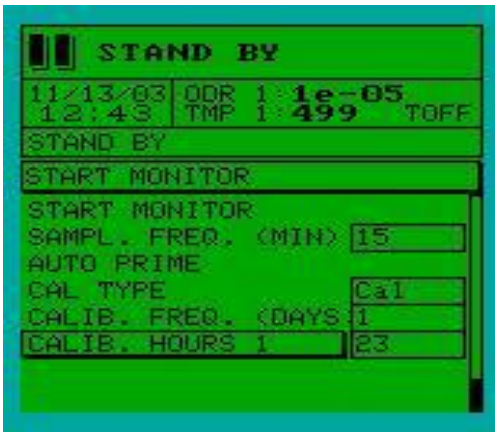
Note: The analyzer automatically stores the last command selected. Use the up and down arrow to access and change menu options.

Once Start Monitor is selected the analyzer will continually monitor the selected parameter(s) based on the user-defined frequencies and intervals. If the multiple parameter (MP) setting is selected, the analyzer will continuously monitor each parameter one at a time.
(See next section for setting up Start Monitor parameters)

Once Start Monitor is activated, the main display page will be displayed. See *Section 5.1* for display options.

5.5 Operating Page: Start Monitor Setup

Cont.



To change Start Monitor settings, press [F], select Parameters, select Start Monitor, select desired parameter and press [Enter].

Enter sampling frequency. **Changing the sampling frequency will directly affect the amount reagent consumed.** Default Sample Frequency is 15 minutes; at default frequency reagents will last one month.

After the Sample Frequency parameter is selected, use the numeric keypad to enter desired frequency value. Press [Enter] to store the value.

The Auto Prime parameter is used to flush out and update reagent in reagent tubing by automatically initiating a prime cycle. Automatic prime is performed after analyzer has been left is Stand By mode for a user-specified number of days. To initiate an automatic prime, highlight Auto Prime and set up parameters.

The Cal Type parameter specifies what type of calibration (standard calibration, blank, MP) is performed during automatic calibration.
Cal. Type should always be set at "Cal".

To change Calibration Frequency, select Parameter and use the numeric keypad to enter desired value. A default calibration frequency of 7 days is recommended and will consume 1 L of standard per month.

- ✓ If 0 is entered, the analyzer will perform multiple daily calibrations.

To set time-specific daily calibration, enter the desired time in Calibration Hours (0-23).

- ✓ For multiple daily calibrations: Enter first calibration time in Calibration Hours 1, second calibration time in Calibration Hours 2 and so on.
- ✓ Entering 24 will disable time-specific calibration.

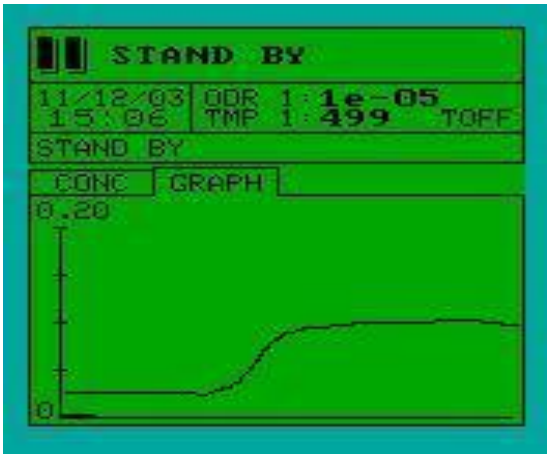
5.6 Operating Page: Calibration Page

Note: Before beginning a calibration, the user must:

- ✓ Set calibration parameters in the Parameters section. (Failure to set parameters may result in a failed calibration.)
- ✓ Check calibration standard to ensure adequate amount of solution (>250ml). Make sure standard bottle is connected to calibration (C) tube.

To access Calibration page, press [F], select Operation, press [Enter], and select Calibration. *For Multi-Parameter users, the method selection page will be displayed. Select desired calibration parameter (SiO2', SiO2'', PO4) and press [Enter]. MP calibration indicates that all active methods will be calibrated.*

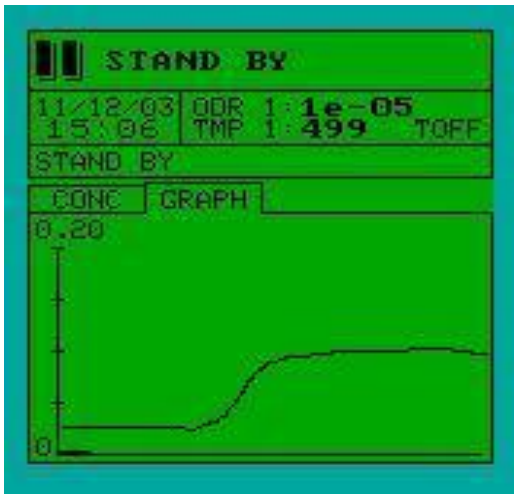
Calibration is successful if "CAL OD: ####" is displayed. If analyzer does not pass calibration, "Calibration Fail" will be displayed. A successful CAL OD for a 200ppb silica standard should be in the range 0.180-0.210.



Note: During a sample or calibration cycle the optical density graph should:

- ✓ Approach zero as the "zeroing of the colorimeter' is performed.
- ✓ Climb steadily and plateau after all reagents have been injected and the blue silica complex has formed.

5.7 Operating Page: Reagents Blank



Note: Before beginning a Reagent Blank, the user must:

- ✓ Perform a reagent Prime and Wash. (Only necessary if the reagents have been changed.)
- ✓ Place the H-Tube in deionized (silica-free) water.

To access Reagents Blank page, press [F], select Operation, press [Enter], and select Reagents Blank. A reagent blank will then be performed by measuring the optical density of the silica contained in the reagents and de-ionized water.

A reagent blank should be performed every time reagents are changed. After changing reagents, the new optical density value should not differ from the old one by more than 30%. Old and new OD values can be compared by viewing the last blank OD displayed in the Calibration Parameters Page. *For Multi-Parameter users, the method selection page will be displayed. Select desired reagent blank parameter (SiO2', SiO2'', PO4) and press [Enter]. MP blank indicates that all active methods will be blanked.*

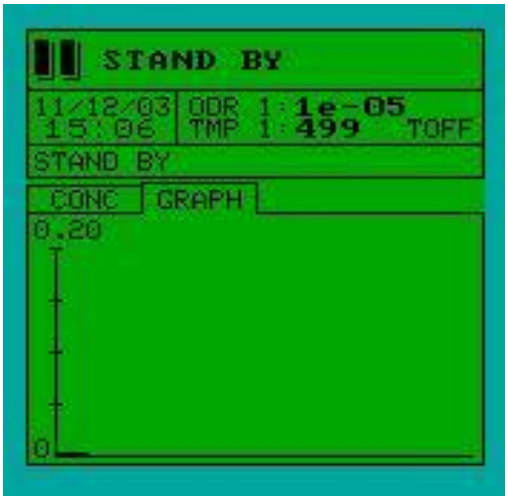
****When analyzing silica concentrations less than 10ppb; manually set Blank OD=0.0001****

Once a Reagent Blank cycle has been initiated, the main display page will be displayed.

Note: During a reagent blank cycle the OD graph should:

- ✓ Climb and jump around while air bubbles are purged and reactor is washed.
- ✓ Approach zero and plateau as the blank reading is taken.

5.8 Operating Page: **Wash**



Note: Before beginning a Wash cycle, the user must:

- ✓ Connect H-Tube to deionized water source or cleaning solution.

To access Wash page, press [F], select Operation, select Wash, and press [Enter].

During the wash cycle, the analyzer draws deionized water in through the H-tube and flushes the LFR (Loop Flow Reactor). A wash cycle can be used to:

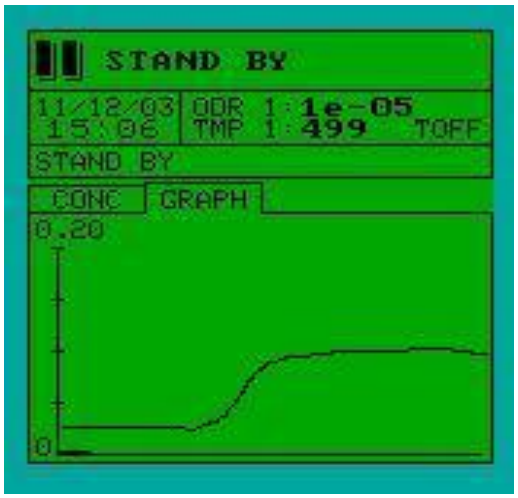
- ✓ Clean the analyzer with cleaning solution.
- ✓ Flush out contaminated sample and prepare for a calibration or reagent blank.

Once a Wash Cycle has been initiated, a wash display page will be displayed until cycle is completed.

The Wash cycle will rinse and fill the LFR with deionized water.

All main display pages are accessible during Wash cycle.

5.9 Operating Page: Dilution



Note: Before beginning a Dilution cycle, the user must:

- ✓ Connect H-Tube to deionized water source
- ✓ Setup Dilution Factor (See Startup Section)

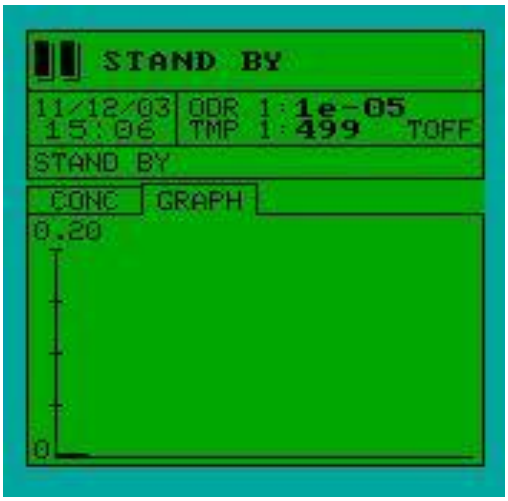
To access Dilution page, press [F], select Operation, select Dilution, and press [Enter].

The analyzers auto-dilution feature is used to measure high silica sample concentrations. The analyzer automatically recognizes exceedingly high concentration levels and performs a dilution process by adding deionized water to the sample. This process ensures that the analyzer is capable of operating correctly at both high and low silica concentrations.

Dilution cycle sequence of events:

- ✓ Sample (high silica concentration) is aspirated through dilution loop. Sample is isolated and held in dilution loop tubing.
- ✓ Deionized water is used to flush high concentrate sample out of LFR system.
- ✓ Deionized water fills LFR and the sample from dilution loop is mixed and diluted.
- ✓ Optical density of diluted sample is taken and dilution factor is used to yield a final concentration value.

5.10 Operating Page: **Prime**



Note: Before beginning a prime cycle, the user must:

- ✓ Connect all reagents to their respective containers.
- ✓ Connect sample stream and deionized water (H-tube) to analyzer.

To access Prime page, press [F], select Operation, select Prime, and press [Enter].

During the Prime cycle, sample or deionized water is aspirated into the LFR where vacuum production occurs and reagents are injected. This procedure updates reagent lines and purges air out of reagent injection system. The analyzer is now ready for reagent blank and calibration.

Customization Cycle (Seq. 5)

To access Customization page Seq. 5 press [F], select Operation and scroll down. These functions are used for troubleshooting and specialized programming customizations such as cycle editing. Only qualified Waltron LLC representatives should access and edit customization pages.

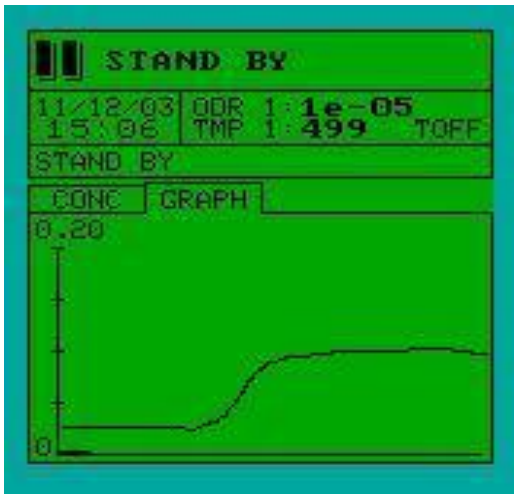
5.11 Operating Page: Grab Sample

Note: Before beginning a Grab Sample cycle, the user must:

- ✓ Connect all reagents to their respective containers.
- ✓ Remove calibration tubing (C) from calibration solution and place calibration tubing (C) in container containing grab sample.

To access Grab Sample page, press [F], select Operation, select Grab Sample, and press [Enter].

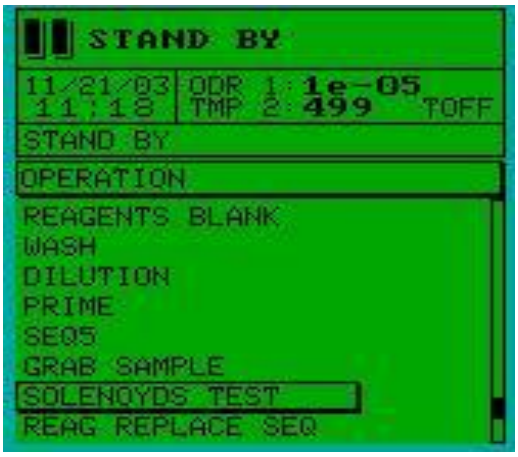
Grab Sample cycle can be used as a QA/QC check. Once analyzer begins Grab Sample, the concentration page is displayed.

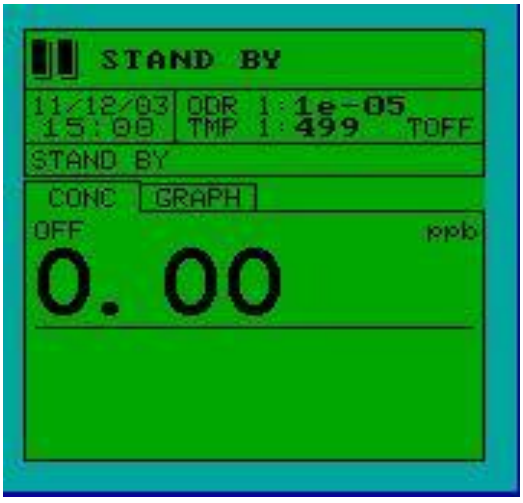


Note: During a grab sample cycle the optical density graph should:

- ✓ Approach zero as the "zeroing of the colorimeter' is performed.
- ✓ Climb steadily and plateau after all reagents have been injected and the blue silica complex has formed.

5.12 Operating Page: Solenoid Test

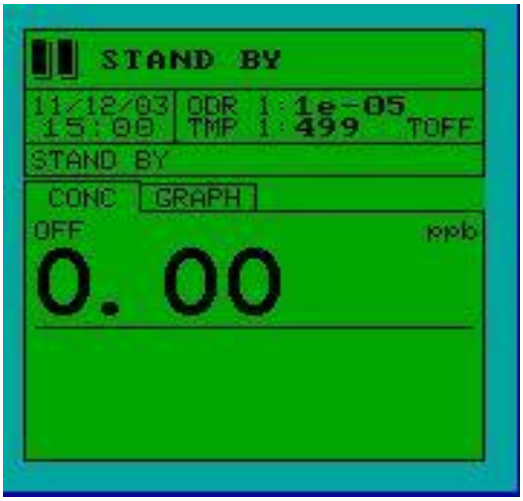




To access Solenoid Test page, press [F], select Operation, select Solenoid Test, and press [Enter].

Solenoid Test cycle activates all solenoids individually in sequence. User must manually check to make sure each solenoid activates correctly. Reagent solenoids (V1, V2, V3, V4, V5) can be checked by listening to "click" sound during activation. Flow direction control solenoids (white square solenoids) have a white pin in front that switches position when valve is activated.

5.13 Operating Page: Reagent Replacement



Note: Before beginning a Reagent Replacement cycle, the user must:

- ✓ Connect all reagents to their respective containers.
- ✓ Connect H-Tube to deionized water source.
- ✓ Connect S-Tube to sample stream through constant head unit.
- ✓ Set calibration parameters in the Parameters section. (Failure to set parameters may result in a failed calibration.)
- ✓ Check calibration standard to ensure adequate amount of solution (>250ml). Make sure standard bottle is connected to C-tube.

To access Reagent Replacement page, press [F], select Operation, select Reagent Replacement, and press [Enter].

The Reagent Replacement cycle will run the following in sequence:

- Wash
- Prime
- Calibration

Calibration is successful if "CAL OD: ####" is displayed. If analyzer does not pass calibration, "Calibration Fail" will be displayed. A successful CAL OD for a 200ppb silica standard should be in the range 0.180-0.210.

5.14 Operating Page: Results Page

To access Results page, press [F], select Results, and press [Enter].

Access Display Results to view analysis results stored in analyzer memory. Use Up/Down arrows to scroll through result buffers (0-400).

The Display Results page (located in Results menu) is used for:

- ✓ Viewing stored data information for last 400 readings.
- ✓ Displaying all calibrations and blanks performed within the 400 readings.
- ✓ Troubleshooting diagnostic information – such as locating exact time and cycle an error occurred.

.

Important Analysis and Diagnostic Information Contained within Results Buffer Memory:

- ❖ Indicates method performed
- ❖ Indicates date & time reading was taken

- ❖ Indicates cycle number stored in the circular buffer memory.
- ❖ Indicates concentration value calculated from zeroing, blank, and calibration.
- ❖ Indicates starting optical density and ending optical density. (Useful in troubleshooting.)

Use the GoTo command to jump to specific buffer location.

To delete buffer memory, select Delete Buffer Memory on Results page, and press Continue. Use the Save From command to select the starting buffer memory location.

5.15 *Parameter Pages*: Basic Set-up

To access Parameters page, press [F], select Parameters, and press [Enter].

The parameter setup options:

- ✓ Measuring Units
- ✓ Cycles Editor

Calibration parameters setup options:

- ✓ Monitor Parameters (Parameter Settings)
- ✓ Heater Parameters
- ✓ Other Parameters

To change or edit parameters specific to analysis method, user must first select desired method (SiO2', SiO2'', PO4) and then change parameters individually.

- ✓ Press **ENTER** to edit parameter setting.
- ✓ Press **DOWN ARROW** or **UP ARROW** to advance to the next parameter.

Available measuring units:

- ✓ mg/l
- ✓ ppb
- ✓ g/l
- ✓ ppm

Only *Qualified Waltron Representative will be able make changes to cycles editor parameters.* *An access code is required to make changes to cycles editor.*

5.16 *Parameter Pages*: Calibration Parameters

To access Calibration Parameters page, press [F], select Parameters, select Calibration Parameters and press [Enter].

Calibration parameters need to be set before attempting a calibration. Before setting calibration parameters the user must:

- ✓ Establish approximate measuring range for parameter and sample measurements.
- ✓ Have fresh standard and reagents ready for calibration.
- ✓ Perform all necessary monthly maintenance procedures.

- ✓ Press **ENTER** to edit the parameter
- ✓ Press **DOWN ARROW** or **UP ARROW** to advance to the next parameter.

Calibration concentration is the concentration value of the calibrating standard. *Make sure calibration concentration and standard measuring units are the same.*

Calibrant OD and Blank OD are the optical density values used in measuring sample concentration. Any changes made to OD values will directly affect sample readings.
The Last Cal OD value should be very close to the Calibrant OD, unless the last calibration attempt failed. If the two do not match, the Last Cal OD can be entered manually by selecting it, pressing [Enter], entering OD value and pressing [Enter].

5 Programming

5.17 *Parameter Pages*: Parameters Setting

To access Parameters Setting page, press [F], select Parameters, select Parameter Settings and press [Enter].

- ✓ Press **ENTER** to edit parameter.
- ✓ Press **DOWN ARROW** or **UP ARROW** to advance to the next parameter.

Parameters Descriptions:

1) **Full Scale (Conc.)**
   a) Sets normal analysis measuring range.
   b) Analyzer will perform auto dilution (if enabled) for values exceeding set value.
2) **Full Scale (DAC)**
   a) Value sets current output scale and range. (For 200ppb: 4mA current output at 0ppb and 20mA current output at 200ppb.)
3) **Dilution Factor:**
   a) Value is calculated after dilution calibration; it is the multiplier during dilution cycle.
   b) A 40cm dilution tube will have a Dilution Factor between 9 and 13.
4) **Max % Cal. Var.**
   a) Maximum % error the analyzer will accept during calibration cycle. Error Cal Alarm will be active until successful calibration.
5) **OD Graph F.S.**
   a) Time scale (in seconds) used for optical density display graph
6) **OD Graph**
   a) Graph interval setting in seconds.
7) **High Limit Conc.**
   a) Alarm will sound if limit is exceeded.

5 Programming

5.18 *Parameters Pages*: Heater Setting & Other Parameters

To access Heater Setting and Other Parameters pages, press [F], select Parameters, select Heater Settings or Other Parameters and press [Enter].

Heater Setting and Other Parameters pages are programmed for general use and require no adjustments. Descriptions of Heater Settings and Other Parameters are given below in case operating conditions require adjustments.

Heater Setting parameters:

1) **T MANT HT1**
   - Maintains temperature in heating block. Default = 37 deg C.

2) **T Set HT1**
   - Sets temperature in heating block. Default = 37 deg C.

3) **T SETIME HT1**
   - Sets time for working temperature. Default = 50 seconds.

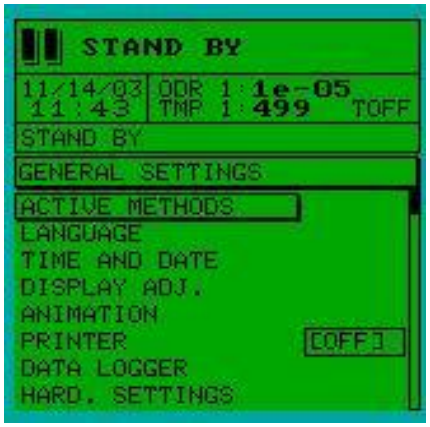
4) **T MANT HT2**
   - Maintains temperature in heating block 2. (Not available on this 7041 version.)

Other Parameters:

1) **Filter**
   - Filters analysis readings; used for averaging.
   - Default = 10 provides faster response times and greater sensitivity.

2) **OD Air**
   - Value used to activate Air In Cell alarm. Activates due to high OD reading from air in cell. Protective alarm used to relay loss of sample. Default = 1.

5.19 *General Settings:*



To access General Settings page, press [F], select General Settings, and press [Enter].

General Settings parameters:

1) **Active Methods**
   - Used during multi-parameter (MP) analysis only. Multi-parameter users only monitoring one method at a time should press [Enter} and select analysis method (SiO2', SiO2'' or PO4).
2) **Language**
   - English
3) **Time and Date**
   a) Year: (2###) - Set current year
   b) Month: (1-12)
   c) Day: (1-31)
   d) Hour: (0-23)
   e) Minutes: (0-60)
   f) Date Format: (D/M/Y or M/D/Y)
4) **Display ADJ.**
   - Display contrast adjustment. Use Up/Down arrows to change contrast.
   - Backlight (On/OFF)
5) **Animation** - Not available in 7041 version.
6) **Printer** – Serial port (ordered separately).
7) **Hard. Settings** – Waltron LLC use only.
8) **Download Firmware:**
   - New firmware versions can be downloaded using serial port located inside electronics.

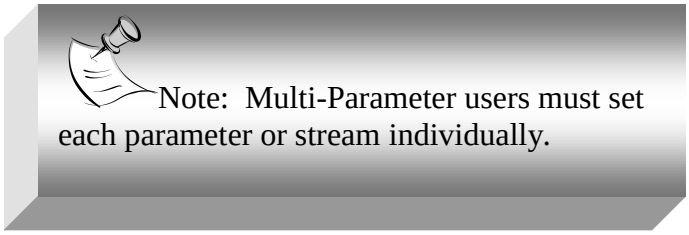
6 Start-up

6.1 Pre-Startup Checklist:

- ✓ Connect calibration tube to calibration bottle.
- ✓ Connect sample tube to constant head unit. Turn on sample flow between 100-200 ml/min.
- ✓ Connect waste tube to contaminated waste drain.
- ✓ Connect deionized water tube to full bottle of deionized water.
- ✓ Fill reagent containers and insert reagent tubes into their respective reagent containers.
- ✓ Supply power to μAI 7041 Silica Analyzer.

6.2 Startup Checklist

- ✓ Perform Reagent Prime (3-5 min). *(Section 5.10)*
- ✓ Perform Wash Cycle (3-5 min). (*Section 5.8)*
- ✓ Setup Parameter Settings. *(Section 5.15)*
  - i) Select the Active Method for operation.



  - ii) Set Full Scale range to accommodate working sample concentration and desired 4-20mA current output range.
  - iii) Set the High limit alarm setting.

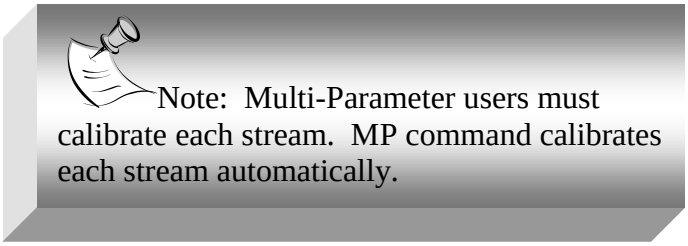
6.3 Reagent Blank:

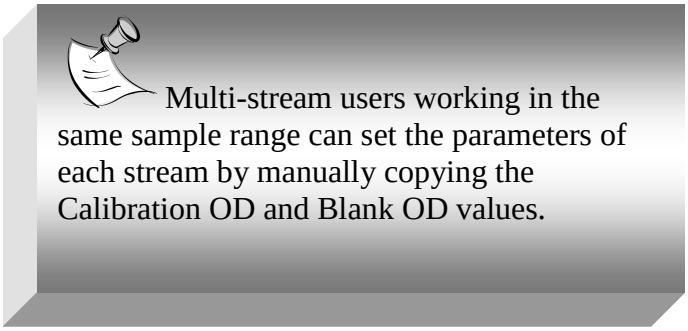
- ✓ After completing a Reagent Prime and Wash Cycle, perform a Reagent Blank. (*Section 5.7*).
- ✓ When analyzing silica concentrations less than 10ppb; manually set Blank OD=0.0001

During this cycle, calibration is performed to determine the amount of background silica in the reagents and deionized water. The OD should be close to zero.

6.4 Calibration:

- ✓ Setup Calibration Parameters: (S*ection 5.14)*
  - i) Select active method
  - ii) Enter the calibration standard concentration. Keep in mind that the standard supplied by Waltron LLC may not fit the needs of the user. A solution standard can be purchased from Waltron so that a custom standard can be prepared.
  - iii) Set Calibration OD. Calibration OD number should change linearly with the change in calibrant concentration.
- ✓ Perform calibration *(Section 5.6)*





6.5 Dilution Factor Calculation:

The analyzers auto-dilution feature automatically recognizes exceedingly high concentration levels and performs a dilution process by adding deionized water to the sample.

Dilution Factor calculation should only be performed when value of dilution factor is in serious doubt, or if overall system volume is changed.

- ✓ In Parameter Settings, enter 1 as the dilution factor value. *(Section 5.15)*
- ✓ Prepare calibration standard that has a value (D) in desired dilution range. Disconnect S-tube (sample) and place it in standard solution.
- ✓ Make sure deionized water bottle is full and connected to H-tube.
- ✓ Start a Dilution cycle. *(Section 5.9)*
- ✓ Record the measured concentration reading (M).
- ✓ Use formula to calculate Dilution Factor:
  - Dilution Factor equals the dilution standard divided by the measured value.
    D.F. = (D)/(M) (Typical range 9-13)
- ✓ Store new Dilution Factor in Parameter Settings page *(Section 5.15)*

New Dilution Factor value will be used to calculate the actual concentration during a dilution cycle. Dilution can be initiated manually or automatically once monitor reads value set above Full Scale value.

6.6 Normal Analyzer Operation

Analyzer is ready to start monitoring once all calibration cycles have been completed. To start normal analyzer operation:

- ✓ Select Active Methods in General Settings page. *(Section 5.17)*
- ✓ Setup Sampling Frequency and Calibration Frequency.
- ✓ Start Monitor. The analyzer will now begin monitoring continuously. Automatic calibrations will be performed as programmed. If an error occurs, analyzer will alarm and go into Standby.

7 Maintenance

7.1 ***Servicing Analyzer***

Servicing and maintenance of analyzer depend on many factors including installation environment and sample conditions. Visual checks, monthly and bi-yearly maintenance procedures, internal rinsing, and proper shutdown procedures all promote longer product life.

7.2 ***Regular Visual Checks:***

The µAI 7041 Silica Analyzer should be visually inspected on a regular basis to ensure analyzer accuracy, precision, and efficiency.

- ✓ Check for leaks particularly around sample and drain tube connections.
- ✓ Confirm sample flow by checking sample delivery to the constant head unit and effluent entering drain tubing.
- ✓ Check liquid levels in reagent and standard solution containers.
- ✓ Inspect all tubing and liquid handling components for leaks or deterioration.
- ✓ Check instrument display for malfunctioning indications.

7.3 ***Monthly***

- ✓ Perform visual checks described above.
- ✓ Discard old reagent and standard solutions, clean containers thoroughly, and refill each container with fresh solution.
- ✓ Check condition of sample filter (if fitted), and replace if necessary. Make sure new filter is fitted correctly by following directional arrow located on the filter body.
- ✓ Perform wash, prime, blank, and calibration cycles. *(Section 6)*
- ✓ Put analyzer back into Monitoring mode.

7.4 ***Bi-Yearly:***

Single pump tube must be changed every six months. Monthly tubing replacement is not necessary. Additional bi-yearly maintenance:

- ✓ Service pump. *(Section 7.8)*
- ✓ Perform all monthly calibrations detailed in *Section 7.3*.
- ✓ Clean internal pipe-work with rinse solution.

7.5 ***Rinsing Internal Piping:***

Internal piping should be cleaned every six months depending on calibration and sampling intervals. Waltron can supply and ship cleaning solution with reagents. ***The cleaning solution contains sodium hydroxide, which is extremely caustic and must be handled with care. Always wear gloves and eye protection!***

- ✓ Place all reagent tubes, sample tube and deionized water tube into the cleaning solution.
- ✓ Put analyzer into a Wash cycle followed by three Reagent Prime cycles.

7.6 ***Consumable Spares Kit:***

Waltron Part Number: **W9040-100**

The µAI7041 Silica Analyzer comes supplied with a consumable spare parts kit. This kit includes all annual replacement components. Replacement details are given in spare parts kit.

7.7 ***Shut-Down Procedure***

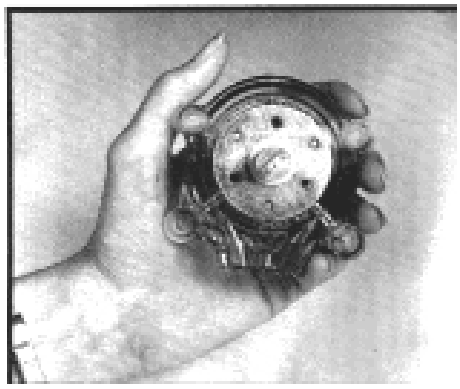
The analyzer can be left on without sample flow. Analyzer will automatically stop sampling once it senses missing sample. Reagent lines need to be cleaned and flushed if the analyzer will be out of service for more than a month. See *Section 7.5* for rinsing internal pipe-work.

7.8 *Changing Pump Tube:*

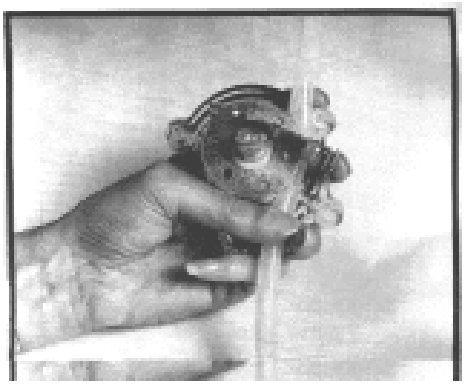
1. Turn analyzer on and perform a wash cycle to flush out system.
2. Turn analyzer off**.**
3. Open analytical compartment. Unscrew the four knurled head screws holding the pump head in place. Take out pump, open it up and remove silicon pump tubing.
4. Install new tubing using the same high density inner diameter nipple. Connect the tube from the lower side of the pump to the S/L valve, and the tube from the upper side to the bottom nipple of the cylinder 1.

Attention: If the tube is not properly installed, severe system malfunction will occur!

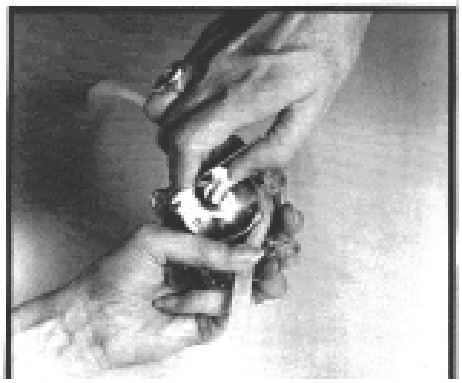
6. Separate pump halves. Hold the pump head as shown, with rollers in 2, 6, and 10 o'clock positions.



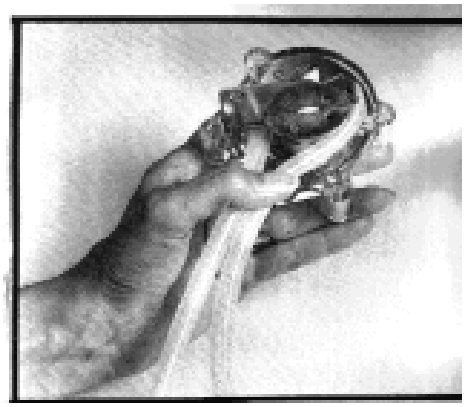
7. Place tubing in the outer port against the two rollers; use thumb to hold tubing in place. Insert tubing key on back of the rotor shaft and push in as far as possible. Tubing is now correctly positioned in the cavity.



8. With tubing key pressed firmly against the rotor, turn counter clockwise while pushing down, until tubing surrounds the rotor.



9. Tubing is now in place. Remove tubing key, position other pump half onto the motor shaft and snap shut. Be careful not to pinch tubing between plastic pump halves.



10. Remount pump head and move the roller block until shaft aligns with motor drive.
11. Attach pump using screws.
12. Turn analyzer on.
13. Perform a wash cycle to verify that liquid flows in through inlet and out through waste outlet. If problems occur turn the analyzer off immediately and switch the pump tube connections. Restart and repeat the wash to see if problem is fixed.
14. If analyzer is still not working correctly, check for proper connections correct pump mounting. Check tubing connections for leakage and repeat the pump tube change procedure.

7.9 ***Unscheduled Servicing:***

Monitor Diagnostic Information: The analyzer's diagnostics provide useful problem solving and servicing information. In order to view detail of problems resulting in an Error Alarm, see Main Display Diagnostic Information. Mechanical components involved in liquid handling (pumps, valves, tubing and tubing connections) need to be checked to ensure correct operation.

TROUBLESHOOTING – TABLE 1

TROUBLE	PROBABLE CAUSE	CORRECTIVE ACTION
POOR OR NO REAGENT INJECTION	POOR VACUUM PRODUCTION. LESS THAN 1 CM HEIGHT CHANGE IN LIQUID TRANSFER BETWEEN C2 AND C1	- CHECK SOLENIOD VALVE 6 - CHECK VOLTAGE BELOW 11 VDC - CHANGE PUMP TUBE
	OBSTRUCTION IN REAGENT LINE DUE TO PRECIPITATES IN REAGENT CONTAINER	REMOVE TUBING FROM REAGENT BOTTLE, PUT THE TUBING IN WATER OR CLEANING SOLUTION AND PERFORM 3 PRIME CYCLES.
	BLOCKAGE IN PUMP TUBE DUE TO LONG PERIOD OF INACTIVITY	REMOVE THE PUMP TUBE AND CLEAN MANUALLY.
	PINCHED REAGENT TUBE	CHECK TO MAKE SURE REAGENT TUBING IS NOT PINCHED.
	REAGENT VALVE NOT ACTIVATED.	CHECK ELECTRICAL CONNECTIONS. RUN SOLENOID TEST CYCLE TO CHECK VALVE STATUS.
	REAGENT VALVE ACTIVATED BUT NOT OPENING.	INSTALL NEW VALVE.
MISSING SAMPLE IS DISPLAYED.	MINIMAL OR NO SAMPLE IS SUPPLIED TO THE ANALYZER	TURN ON SAMPLE FLOW (150-200 ML/MIN).
	CONSTANT HEAD FLOAT IS STUCK IN DOWN POSITION.	REMOVE FLOAT FROM CONSTANT HEAD AND CLEAN.
AIR IN CELL IS DISPLAYED.	MINIMAL OR NO SAMPLE IS SUPPLIED TO THE ANALYZER	TURN ON SAMPLE FLOW (150-200 ML/MIN).
	DI WATER BOTTLE IS EMPTY	REFILL BOTTLE WITH DI WATER AND PERFORM WASH CYCLE.
	EMPTY REAGENT BOTTLE(S) OR CALIBRATION BOTTLE.	REFILL WITH REAGENT(S) OR STANDARD AND PERFORM PRIME CYCLE.
CALIBRATION ERROR IS DISPLAYED.	LAST CAL OD VALUE DIFFERS BY GREATER THAN 15% FROM LAST SUCCESSFUL CAL OD VALUE.	GO TO CALIBRATION PARAMETERS PAGE TO VIEW LAST CAL OD. IF VALUE IS CLOSE TO CALIBRANT OD, HIT “ENTER” TO UPDATE THE VALUE.
	CALIBRATION FAILED DUE TO BAD CAL OD VALUE.	CALIBRATION STANDARD IS CONTAMINATED AND/OR NO REAGENT IS INJECTED INTO THE SYSTEM.
CONCENTRATION READINGS ARE NOT CONSISTENT WITH GRAB SAMPLE ANALYSIS	BAD CALBIRATION. CHECK STORED OD CALIBRATION VALUE TO MAKE SURE IN THE CORRECT RANGE.	PERFORM WASH, REAGENT BLANK, AND CALIBRATION CYCLE.

TROUBLESHOOTING - TABLE 2

TROUBLE	PROBABLE CAUSE	CORRECTIVE ACTION
CONCENTRATION VALUES AFTER DILUITION CLOSE TO ZERO.	DILUTION VALVE TUBING IS BLOCKED.	CLEAN OR CHANGE TUBE.
	DILUTION VALVE NOT ACTIVATED.	CHECK V11 (DILUTION VALVES) BY ACTIVATING SOLENOID TEST CYCLE.
LEAKAGE IN A LFR CONNECTION DUE TO OVER-PRESSURIZING.	VOLTAGE SUPPLY OVER 13 VDC.	CHECK EXTERNAL POWER SUPPLY VOLTAGE.
	WASTE TUBE IS PINCHED.	CHECK TUBE.
	VALVE 5 OR 7 NOT ACTIVATED.	CHECK VALVE(S) BY ACTIVATING SOLENOID TEST CYCLE.
	VALVE 5 OR 7 OBSTRUCTED.	REMOVE VALVE(S), DISASSEMBLE THE VALVE BODY. CLEAN MEMBRANE AND OTHER ORIFICES
	Vs/L VALVE NOT ACTIVATED.	CHECK VALVE BY ACTIVATING SOLENOID TEST CYCLE.
NO SAMPLE PEAK (INTERNAL CALIBRANT OK)	VALVE 8 NOT ACTIVATED.	CHECK VALVE BY ACTIVATING SOLENOID TEST CYCLE.
NON-REPRODUCIBLE CALIBRATION VALUE	VALVE 6 NOT CLOSING PROPERLY.	CHECK VALVE DC VOLTAGE. MAKE SURE IT IS BELOW 11.5 VOLTS.
	REAGENT SOLENOID VALVES NOT WORKING PROPERLY.	CHECK VALVE BY ACTIVATING SOLENOID TEST CYCLE.
	REAGENT(S) NOT INJECTED PROPERLY.	REFER TO REAGENT MANTAINANCE

TROUBLESHOOTING - TABLE 3

TROUBLE	PROBABLE CAUSE	CORRECTIVE ACTION
PUMP MOTOR DOES NOT TURN	WIRES LEADING TO PUMP ARE DISCONNECTED	ENSURE THAT WIRES ARE CONNECTED
UNIT RUNS IN DILUTION MODE	SAMPLE CONCENTRATION IS ABOVE "FULL SCALE" CONCENTRATION SET BY USER UNDER "PARAMETER SETTING"	ADJUST "FULL SCALE" CONCENTRATION TO A VALUE WHICH IS HIGHER THAN THE VALUE BEING SAMPLED
	INSUFFICIENT SAMPLE FLOW AFTER ANALYSIS HAS BEGUN	ENSURE THAT THERE IS A STEADY STREAM OF SAMPLE FLOW. USUALLY BETWEEN 150 – 200ML
UNIT READS ZERO ALL THE TIME	NEGATIVES SAMPLE VALUES ARE BEING RECORDED. * For blue display only	REPLACE REAGENTS ENSURE THAT ALL REAGENTS ARE BEING INJECTED PROPERLY
	BAD CALIBRATION O.D	ENSURE THAT CALIBRATION O.D DOES NOT DIFFER BY MORE THAN 30% OF CALIBRATION O.D ON TEST SHEET PROVIDED WITH ANALYZER
	REAGENT BLANK VALUE IS TOO HIGH	ENSURE THAT REAGENT BLANK VALUES ARE VERY CLOSE TO VALUES ON TEST SHEET PROVIDED WITH ANALYZER
UNIT READS THE SAME VALUE ALL THE TIME	SAMPLE FLOW IS INSUFFICIENT	ENSURE THAT FLOW SWITCH IS WORKING CORRECTLY. FOR STREAM 1 LED D9 ON RFIO BOARD SHOULD BE LIT WHEN THERE IS NO SAMPLE (LED D10 FOR STREAM 2) ENSURE THAT THERE IS ENOUGH SAMPLE FLOW. USUALLY BETWEEN 150 – 200ML.
LEAKAGE ALARM DISPLAYED EVEN AFTER SAMPLE SPILL IS CLEANED UP	LEAKAGE SENSOR STILL CONTAINS MOISTURE ON ITS TIP	ENSURE THAT TIP OF LEAKAGE SENSOR IS DRIED COMPLETELY
NO 4-20 MA OUTPUT	LOOSE CONNECTION MADE BY SCREWS ON CURRENT OUTPUT TERMINAL (P8 ON RFIO BOARD)	TIGHTEN SCREWS ON CURRENT OUTPUT TERMINAL ALL THE WAY DOWN REPLACE CHIPS U1 (for stream 1) OR U2 (for stream 2)
CURRENT READINGS ARE MISMATCHED BETWEEN ANALYZER AND REMOTE CONTROL SYSTEM	"FULL SCALE" CONCENTRATION IS INAPPROPRIATELY SET UNDER "PARAMETER SETTING"	VERIFY "FULL SCALE" CONCENTRATION AND MEASURE OUTPUT DIRECTLY FROM TERMINALS ON UNIT. ENSURE THAT THEY ARE CONSISTENT WITH CONCENTRATION ON DISPLAY OF THE ANALYZER

TROUBLESHOOTING - TABLE 3 - CONT'D

ABNORMALLY HIGH USE OF DI WATER	UNIT IS RUNNING IN DILUTION MODE	ENSURE THAT SAMPLE CONCENTRATION IS NOT EXCEEDING THE VALUE SET BY THE USER UNDER "FULL SCALE" IN "PARAMETER SETTING"
	CALIBRATION CYCLE IS BEING RUN TOO FREQUENTLY	ADJUST CALIBRATION FREQUENCY SETTINGS UNDER "START MONITOR"
	VALVE VC4 IS NOT ENERGIZED DURING ANALYSIS	DO A SOLENOID TEST AND ENSURE THAT THE VALVE IS ACTUATING
UNUSUALLY HIGH LEVEL OF BUBBLES NOTICED IN TUBING DURING CYCLES	TUBING MAY BE PUNCTURED	THOROUGHLY INSPECT ALL TUBING AND ENSURE THAT THERE ARE NO CRACKS OR PUNCTURES DO A SOLENOID TEST AND ENSURE THAT ALL VALVES ARE ENERGIZING
	LOOSE TUBING CONNECTION	ENSURE THAT TUBES ARE PROPERLY SEATED ON NOZZLES OF VALVES
	INSUFFICIENT SAMPLE FLOW AFTER ANALYSIS HAS BEGUN	ENSURE THAT THERE IS A STEADY STREAM OF SAMPLE FLOW. USUALLY BETWEEN 150 – 200ML

8 Specifications

General description	**Data**
Sensor classification	Colorimetric dual beam with silicon detector.
Application	Demineralised, boiler, potable, surface, and waste water
General specifications	**Data**
Power requirements Power Supply	12 Vcc 110-120V or 220-240V, 50/60 Hz, 100 VA
Humidity	Up to 90% not condensable
Ambient Temperature range	10 – 40° C analyzer (50-104°F)
Unit dimensions	800 mm x 420 mm x 275 mm or (31.5" x 16.54" x 10.83") (h x w x d)
Atmospheric pressure range	No limits
Effect of electromagnetic fields	EMC tested according CE compliance
Tolerance to electrostatic discharges	EMC tested according CE compliance
PC specification – O/S	PC 104 industrial standard under MS-DOS O.S.
Positioning and installation details	Wall mounted analyser. To be installed approximately 100 cm from ground. Maximum distance from sampling point is 4 m.
LFA reactor volume	10 ml
Materials in contact with sample	Glass. Silicone, Plexiglas, stainless steel AISI 316
CE compliance	YES
Year 2000 compliance	YES
General hazards	Only chemical, for details see specific chemistries
Sample conditioning requirements	Filter particles between 10 and 60 microns depending on the matrix.
Sample delivery oper. ranges	**Data**
Temperature range	5° - 55 ° C (41-131° F)
Flow	Min: 5ml/min (5cc/min)
Turbidity	Not applicable; sample blank correction
Colour	Not applicable; sample blank correction
pH	3 – 12
Signal outputs	**Data**
4 – 20 mA – Voltage 0 – 5	4 – 20 mA or 0-5 V (Galvanic isolator module also available.)
Printer options	Optional, serial output RS232 or 485
Radio or modem links	Available as option
Grounding details	Not applicable, 12 Vcc power device
Serial I/O for signals	Serial data output RS232 or 485 available as option
Commissioning	**Data**
Manufactures' set-up details / pre-installation guide	Setup details supplied on order confirmation to allow preparing of installation site, also included in operating manual delivered with the analyser.
Factory final test certification	Delivered with the analyzer
Description of sensor technology	Available, enclosed with the operating manual
Operating sequence	Available, enclosed with the operating manual
Calibration method	Available, enclosed with the operating manual
Operational calibration	**Data**
Frequency / intervals	Recommended: 7 days
Single / multi point	Multipoint: 0 and range maximum
Matrix corrections	Yes, sample blank correction
Manual / automatic	Both

9 Spare Part Listing

Spare Parts may be ordered by contacting Waltron LLC at: 1-800-242-7353

Spare Parts may also be ordered from Waltron LLC website at www.waltron.net or www.waltron.org

Spare Part	Description
W9040-001	Tubing, Tygon, 0.040 ID
W9040-002	Tubing, Silicone, 0.045 X 0.035, (CS)
W9040-003	Tubing, Teflon, 1 X 1.5MM. Reagents
W9040-004	Tubing, Silicone, 2 X 4 MM. (CS)
W9040-005	Reaction Cylinder Block
W9040-006	Pump Motor
W9040-007	Pump Head
W9040-008	Silicon Pump Tube,
W9040-009	Reagent Injection Valve
W9040-010	2 Way Valve, (N.O.)
W9040-011	3 Way Valve
W9040-012	2 Way Valve, (N.C.)
W9040-013	Flow Cell, 50MM
W9040-014	Flow Cell, 15MM
W9040-015	Flow Cell, 5MM
W9040-017	Emitter, 600NM
W9040-018	Emitter, 630NM
W9040-019	Emitter, 660NM
W9040-020	Emitter, 880NM
W9040-025	Filter, Interference
W9040-026	Colorimeter
W9040-027	Flowcell, Holder
W9040-028	Flowcell, Heating Block
W9040-029	Pump Assembly
W9040-030	Keyboard, Interface Board
W9040-031	I/O Board, PC 104
W9040-032	CPU Board, PC 104 386
W9040-033	Driver Board
W9040-034	Peltier, Cooler Temperature Control
W9040-035	Keyboard, Display Adapter Board
W9040-036	Valve, Booster Board
W9040-037	Sample or Reference Sensor
W9040-038	Sample or Presence Sensor
W9040-039	Reagent, Straw (CS)
W9040-100	Consumables Kit, W9040
W1234-044	Silica Reagent #1, Sulfuric Acid 1L
W1234-045	Silica Reagent #2, Molybdate Solution 1L
W1234-042	Silica Reagent #3, Citric Acid 1L
W1234-043	Reagent#4 Silica/Ultra Low Phosphate Reg. #2
W1234-556	9040 Series Washing Solution 1L
W1234-566	Silica Standard, 200 ppb, 1L
W1234-566A	Silica Standard, 100ppm, 1L